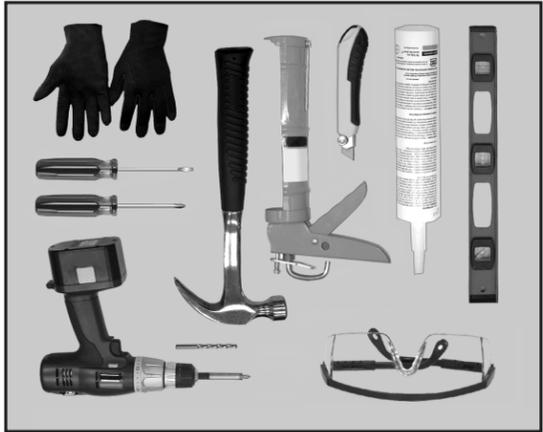




1. Measure the window opening to ensure that you purchased the correct size window. If a wood frame is to be installed you will need to consider the type/size of lumber and adjust the window size accordingly.
2. Measure the window itself to ensure that it will fit into the desired window opening. The window should be approximately 1/4" less than the opening in width and height.

BEFORE YOU INSTALL YOUR WINDOW, IT IS IMPORTANT THAT YOU DO THE FOLLOWING:



We strongly recommend that you wear protective eyewear and gloves. Hammer, utility knife, Phillips screwdriver, flathead screwdriver, level, safety glasses, gloves, caulking gun, professional grade exterior caulk, drill and 1/8" drill bit.

TOOLS YOU MAY NEED:

Read these recommendations, look at the photos carefully and identify all pieces to be removed or added during installation.

BEFORE YOU START

REPLACEMENT MOLDED HOPPER WINDOW

INSTALLATION INSTRUCTIONS

PREPARE THE OPENING

1. Clean the opening of any debris. Remove any materials that may interfere with the installation process.



2. If needed, construct a frame using pressure treated wood of the appropriate depth for your opening (usually 2x6 or 2x8). Secure the frame to the opening using an appropriate type of fastener (masonry screws, anchors, etc.).



3. Place the window in the frame to make sure it fits.

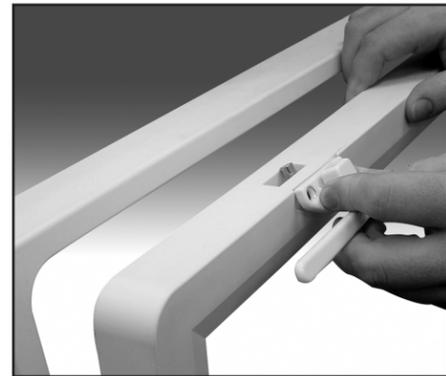


PREPARE NEW WINDOW

4. Create a blind stop for the window (if one does not already exist), using a 3/4" quarter round or comparable piece of wood, around the entire wood frame. Make sure the inside of the stop is at least 3" from the inside of the wood frame, leaving enough room to install the window and any interior trim.



5. Place the locks in the designated slots of the new window sash. Make sure the end of the handle points toward the outside edge of the window when in the locked position. Secure the handle with the enclosed screws. Do not over tighten.



6. Remove the sash by tilting it inward. Grasp each end of the sash. Hold the right side of the sash in place while lifting the left side of the sash. This will disengage the pivot pin and allow you to completely remove the sash. Remove the screen.



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 P.O. Box 6029
 North Brunswick, NJ 08902-6029

Place
 Stamp
 Here



INSTALL NEW WINDOW

7. Apply a generous bead of caulk to the inside of the stops to create a seal where the window will contact them.



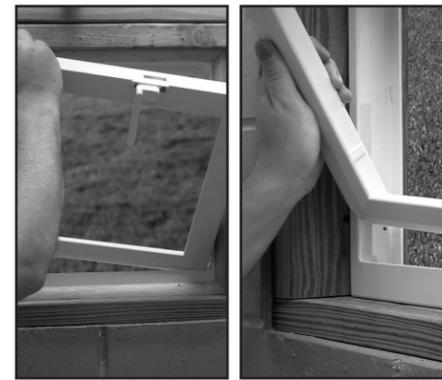
8. Place the window frame into the opening, making sure it is seated against the stops. Make sure all four sides of the frame are snug against the stop. Check for plumb, level and square. Shim if necessary.



9. Place a generous bead of caulk on the outside edge of the entire frame. After caulk is applied create an interior stop using the same 3/4" quarter round used in Step 4. Make sure stop is firmly against the interior of the frame.



10. Install the window sash by placing the right corner peg into the female receptor on the right-hand side of the frame. Then place the sash's left peg into the groove on the left-hand side of the frame and slide down until the sash is installed.



11. Once sash is in place open and close while locking and unlocking to make sure window functions properly in opening.



PRODUCT REGISTRATION FORM

Please complete and return this registration form

- 1) Title: Mr. Mrs. Ms
- 2) Name: First Initial Last
- 3) Address: Street Apartment No.
- City State Zip Code
- 4) Home Phone 5) Date of Birth /
- 6) Marital Status Single Married
- 7) Annual Household Income <\$15,000 \$15,000-\$29,999 \$30,000-\$49,999 \$50,000-\$74,999 \$75,000-\$100,000 >\$100,000
- 8) Do you own or rent your primary residence? Own Rent
- 9) How long have you resided in your home? years
- 10) What is the age of your home? 1-10 yrs 11-20 yrs 21-30 yrs 31-50 yrs 51-75 yrs other
- 11) These windows were installed in your: Primary Residence Second Home Investment Property
- 12) These windows were purchase by: Homeowner Builder/Contractor
- 13) These windows were used for: New Construction Addition Replacement
- 14) Who installed the windows? Installed them myself Hired a Contractor
- 15) Number of windows purchased:
- 16) Model Number(s):
- 17) Installation Date: / /
- 18) What factors most influenced your purchasing decision? Please choose three (3):
 Energy Efficiency Advertising Product Features Warranty
 Brand Reputation Price Style/Appearance Other _____
 Store Display Availability Product Performance

Please mail this Product Registration form within 30 days of installation to:

Attn: Product Registration Department
P.O. Box 6029
North Brunswick, NJ 08902-6029