## HOW TO ASSEMBLE YOUR WALL CABINET

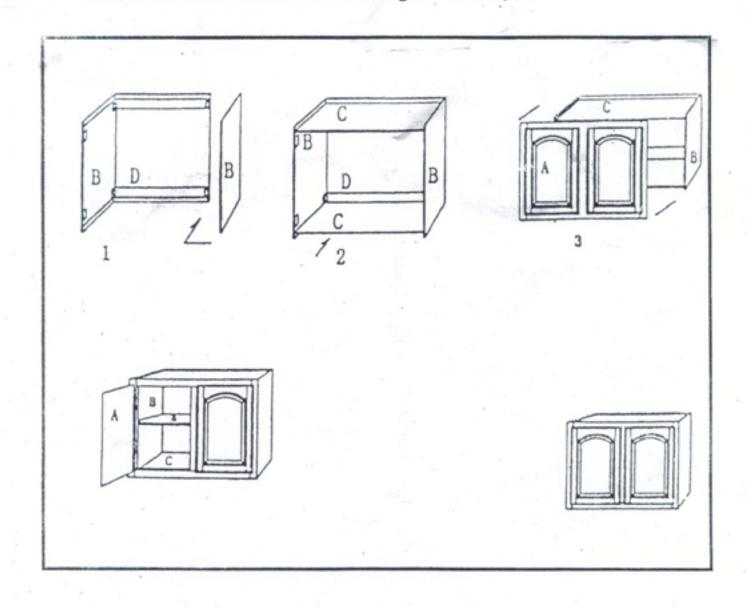
#### PARTS:

- A -Front Panel 1pc
- B Side Panel 2pcs
- C Top&Bottom Panel 2pcs
- D Back Panel 1pc
- a.- Shelves 1 pcs

# HARDWARE BAG (H)

- \*Plastic Shelves support 4pcs
- \*Screw Plugs-4pcs
- \*3 X 14 Screws-8pcs
- \*4 × 50 screws-4pcs
- \*3×12 screws-6pcs

Before you start, please prepare a soft surface on the floor before you take out all the wooden components. Now take them out with care and put them on the soft surface to avoid scratching the wooden parts.



# Supplemental Notes On Cabinet Assembly

Please take a moment to notice that unit components (panels) are connected by what the writer is calling, for lack of exact knowledge, a "two-piece clip mechanism," each of which becomes, by way of the assembler, interlocked, seated, tightened and finally secured with a 3x14 set screw from the supplied hardware bag.

One piece of the "two-piece clip mechanism" is an "L" shaped part featuring two tapered rectangular protrusions. These parts are usually found tightly fastend to panels.

The other piece of the "two-piece clip mechanism" is a "bracket" with two rectangular shaped holes, or "windows".

This "bracket" is pre-connected by the manufacturer in a deliberately loose manner and is receptive of the "L" piece and the "L's" tapered rectangular protrusions (which match up to the "bracket's" rectangular "windows"). Apart from the "occupied" screw holes in the "bracket", by which the "bracket" is attatched to the panel, there is a single set screw hole very near a corner of both "windows" in the "bracket." This set screw hole matches up with a slotted hole in the "L" and allows the assembler to insert a 3x14 set screw from the hardware bag through both pieces of the "two-piece clip mechanism" and into the wood of the panel.

When assembling units, do not neglect to insert and tighten the set screws after aligning tapered rectangular protrusions in the "Ls" with widows in "brackets", and tightening each "bracket's" two other screws.

## Assembly Per Drawings - Wall Cabinet

1) Attatch Top Panel ( unfinished surface faces room's ceiling) to Side Panel ( naking sure it is seated in groove of ( before tightening screws of relevant "2-piece clip mechanism."

Attatch Bottom Panel (C1) to the oposite end of the same Side Panel (B), in the corresponding way.

- 2) Seat Back Panel (D) into the long groove of the same Side Panel (E). Fasten to Top Panel (C2) and Bottom Panel (C1) with 4-6 pcs. 4x25 flat head screw. The manufacturer has pre-drilled **through-holes** in Back Panel (D) and **starter holes** in the Top and Bottom Panels (C2 & C1) for these screws.
- \* Through-holes in (C2) and (C1) which align with larger through-holes in (D) are for wall anchors.

- 3) Position and attatch remaining Side Panel (B) to Back Panel (D), Top Panel (E2) and Bottom Panel (E4), making sure these panels become seated in the appropriate grooves in (B) before tightening screws of relevant "2-piece clip mechanisms."
- 4) Position and attatch Front Panel (本) to both Side Panels (名) and to Top and Bottom Panels (名), making sure these panels become seated in the appropriate grooves in (本) before tightening screws of relevant "2-piece clip mechanisms."
- 5) Face open door of cabinet. Insert 4 Plastic Shelf Supports from the hardware bag for each shelf provided into holes in both Side Panels (B) on desired shelf level(s). Install shelf/shelves.
- Install door bumpers from the hardware bag into pre-drilled holes at inside corners of door.