Metal Hinged Screen Door with Hinge Expander

For Delrav and Ventura models

Be sure you have selected the proper screen door size according to your entrance door opening

IMPORTANT: Replacement screen door fit range

This screen door is adjustable in WIDTH & HEIGHT

Opening Width Fit Range by Screen Size:

30" x 80" screen doors fit most openings with minimum inside door frame width of 29" up to 30-1/4" 32" x 80" screen doors fit most openings with minimum inside door frame width of 31" up to 32-1/4" 36" x 80" screen doors fit most openings with minimum inside door frame width of 35" up to 36-1/4"

Opening Height Fit Range: 79-3/8" up to 80-1/2" DO NOT ATTEMPT TO CUT OR MODIFY THE METAL SCREEN FRAME!

Important: Read all instructions completely before beginning installation.

NOTICE Not intended to limit or prevent passage of children, pets, etc., or to deter vandalism or burglary.

masking tape, safety glasses, metal file, level, wood shim or spacer Optional tools: Slotted screwdriver, sheet metal snips, hammer, step stool Door latch handle assembly, Pneumatic door closer & mounting hardware, adjustable jamb expander channel with pre-attached hinges, adjustable door sill channel expander, drill template Screws/fasteners: #10 x 5/8" #8 x 3/8" pan head sill channel expander and hinge expander screw (11)

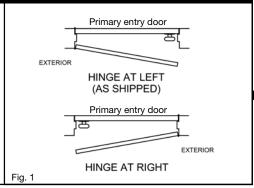
Tools required: Tape measure, Phillips-head screwdriver, hacksaw, power drill, 1/8", 5/16" drill bits, pencil,

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Determine screen door swing direction

Determine which way the screen door should swing. The hinge side of the screen door should be on the same hinge side of your main entry door (Fig. 1).

This door is designed to swing outward so the hinge knuckles are facing the front of the door. The screen door is preconfigured with the hinge channel expander on the left side. If this configuration is opposite of your desired swing direction, go to step 2, otherwise go to step 3.



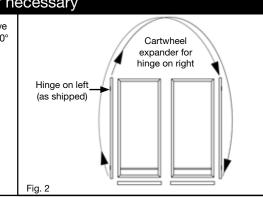
Reverse swing direction if necessary

If the opposite swing direction is needed, remove the hinge channel expander and cartwheel it 180° (Fig. 2).

Tools & Hardware Required:

Reposition the hinge channel expander on the opposite side of the screen door.

Again, the hinge knuckles face the front of the door.

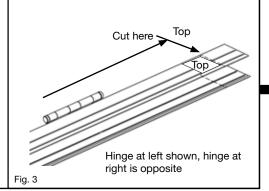


Cut top of hinge channel expander

With the hinge channel on the correct side based on **Step 1**, measure down 1" from the top of the expander and draw a pencil line around the entire perimeter. Write the word "TOP" under the line for later reference.

Note: Use masking tape around channel where measuring and cutting will be done. It reduces scrapes from cutting, and is easy to mark a line with any type of pencil or pen

Using sheet metal snips or a hacksaw with a fine tooth metal cutting blade, cut off this excess section of channel



Calculate proper hinge channel expander height

Measure the door frame opening height (Fig. 4) where new screen door will be installed. Calculate proper cut length of hinge channel expander.

Door frame opening height measurement

Subtract 2-3/16'

Take the adjusted measurement in box 2 and with a tape measure, mark this distance on the channel but measure from the **top** of the channel (where it was previously cut) to the bottom and make a line around the expander channel. IMPORTANT: Make

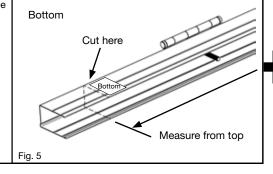
Result is hinge channel expander cut length

Measure Opening Height Measure Opening Width certain, you measure from the previously cut end.

Cut bottom of the hinge channel expander

Using sheet metal snips or a hacksaw, cut the lower section of the hinge channel expander where marked in **Step 4 (Fig. 5)**.

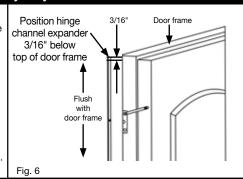
Using a file, clean the edges of both the top and bottom of the channel to remove sharp



6 Fasten hinge channel to entryway door frame

Position the hinge channel expander on entry door frame where installation will be made, leave a 3/16" gap at top of frame (Fig. 6).

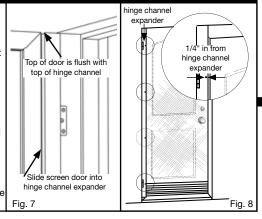
Note: An extra set of hands to hold channel while installing screws will make this step easier. Using one of the #10 x 1" flat screws provided, attach channel using top hole in top hinge, on to the door frame. Without letting channel loose, and using a level, check that hinge channel is flush with exterior face of door frame. Using a pencil, mark the location of all the hinge holes. Use a 1/8" drill bit to pre-drill the holes. Secure channel by attaching each hinge to the frame with screws provided (#10 x 1" flat head screws)



Adjust and attach screen door

With hinge channel expander attached to door frame, carefully slide screen door into the hinge channel as far as it will go. Ensure hinge channel is flush with door frame at the top (Fig. 7). Close the door carefully and slowly adjust the fit and alignment of the door in the frame. Insert wood shim or space (approx. 3/16" thick) between frame and latch side of door. Slowly adjust door in the hinge channel until gap is uniform (3/16") top to bottom (Fig. 10).

Once the screen door is completely aligned, mark and pre-drill 4 holes through the exterior of the hinge channel expander and the door using 1/8" drill bit. The holes should be 1/4" from the edge of the hinge channel expander, with one adjacent to the top hinge, one adjacent to the bottom hinge, and remaining 2 equidistant between them. Secure the hinge channel expander to the door using the #8 x screws provided (Fig. 8). Repeat this procedure on the inside of the screen door.

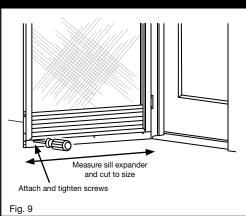


Install sill channel expander

Measure the current overall door width including the expander channel. Mark & cut sill channel expander to this dimension.

Position sill channel expander on bottom of screen door aligned with the edge of the door. Adjust its position to create an even 1/4" gap between the threshold and the sill channel

Temporarily tape sill channel expander in place with masking tape. Mark and pre-drill (3) sill channel expander attachment holes as indicated on interior side using 1/8" drill bit.

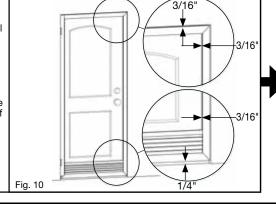


Verify screen door fit

Once screen door is mounted, verify that it fits properly. The top of the screen door to the top of the door frame opening should have a reveal of approximately 3/16".

The latch side of the screen door should also have a gap of approximately 3/16" from the

With the sill expander installed, there should be a gap of approximately 1/4" from the bottom of the screen door to the floor (Fig. 10).

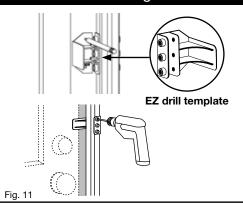


Using the EZ Drill Template and hardware mounting instructions

To install the latch assembly and door closer, refer to the instructions included in the hardware box provided by the manufacturer.

An easy to use drill template is included with your hinged screen door. This will allow you to precisely drill the holes needed to attach the latch assembly for your hinged screen door. To use, slide the two parts of the drill template

Position latch handle assembly to avoid any interference with primary door lock set. Slip **EZ drill template** on screen door where latch is to be installed. Mark latch strike hole positions from inside of doorway. Pre-drill 3 holes with a 5/16" drill bit using the drill template and install handle hardware (Fig 11).



Warranty Information

Your Unique Home Designs screen door is warranted against manufacturer defects for one year from the purchase date. If the door breaks or structural defects occur, Unique Home Designs will, at our discretion, repair or replace the door. Replacement items may vary in style due to changes in suppliers and product. This limited warranty will not apply if the part has been misused, abused or altered. Cutting parts not specified by the installation guide or parts drilled incorrectly are not included in this warranty. Screen material is excluded from warranty coverage. Warranty is not transferable.

To make a claim under this Warranty, send a brief written description of the problem, a picture of the claim, proof of purchase, and your contact

information to: Unique Home Designs, 973 N. Colorado Street, Gilbert AZ. 85233 Attn: Warranty Claims

