

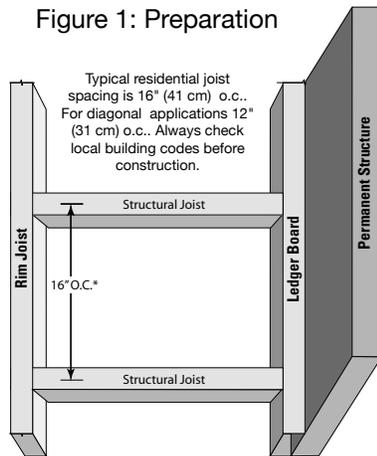
The Veranda® ArmorGuard™ Hidden Fastener is a deck fastening system designed specifically for grooved (GV) deck boards, and is a fast and simple way to create a smooth deck surface, uninterrupted by visible screws or nails.

CAUTION: Contains parts with sharp edges. Use proper care. Use of gloves is recommended.

Initial installation of deck boards

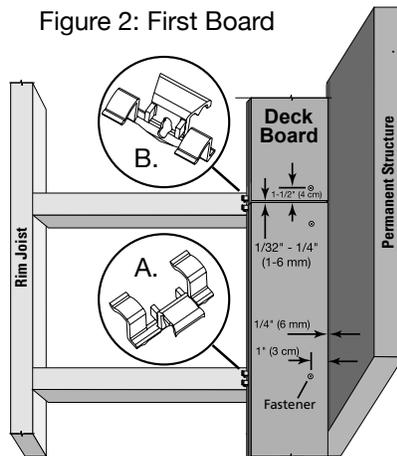
1. Refer to Figure 1 - typical joist spacing is 16" (41 cm) o.c.. Diagonal installations typically require 12" (30 cm) o.c.. 1/4" (6 mm) spacing from any permanent structure (wall or post) is required. **Side board spacing:** 3/16" (5 mm); between board and any permanent structure or post 1/4" (6 mm) **Between board ends:** at temperatures up to 30°F (-1°C) space 1/4" (6 mm); at 50°F (10°C) space 3/16" (5 mm); at 70°F (21°C) space 1/8" (3 mm); at 90°F (32°C) space 1/16" (2 mm); at temps over 110°F (43°C) space 1/32" (1 mm). **Static:** Dry and windy environments may create a temporary condition of static electricity, which will vary depending on climate and site conditions. Veranda® ArmorGuard® Hidden Fasteners are not to be used on stair treads. (Stair treads require the use of Fiberon straight-edge boards and must be surface fastened/ screwed).

Figure 1: Preparation



2. Ventilation of 6" (15 cm) unobstructed airflow.
3. Position the first deck board on the support joists. Leave a 1/4" (6 mm) gap from any permanent structure (Fig. 2).

Figure 2: First Board

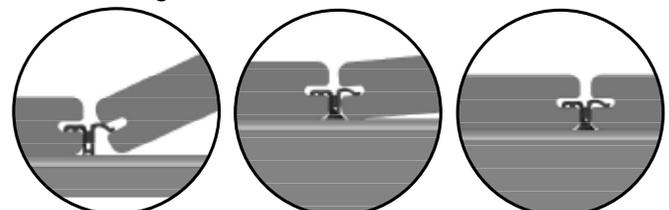


4. Pre-drill the first deck board with a 1/8" (3 mm) drill bit along the outside edge of the board at every support joist. To prevent cracking of the board, the holes at the end of the board should be a minimum of 1-1/2" (4 cm) from the board end. The holes along the grooved edge of

the board should be a minimum of 1" (3 cm) from the board side.

5. Secure the first deck board by face fastening with a stainless steel or composite deck screw in each pre-drilled hole. DO NOT OVER-TIGHTEN THE SCREWS.
6. On opposite side of first deck board, insert a Veranda® ArmorGuard® Hidden Fastener into the side groove of the board at every support joist (single tab first). The single tab should engage the deck board by a minimum of 5/16" (1 cm) (Fig. 3). Center the screw hole on the joist. To secure the ends of two boards use the Butt Joint fastener as shown below. (Fig. 2B)
7. Install a screw (provided with the fasteners) through the hole in the Veranda® ArmorGuard® Hidden Fastener into the center of each support joist. Angle the fastener toward the first deck board (Fig. 3, Step 1). DO NOT OVER-TIGHTEN THE SCREWS.
8. Position the next deck board against the fastener tabs and slide the board onto the tabs. If necessary, slightly lift the outer edge of the board to ease the assembly of the board onto the fastener tabs (Fig. 3 Steps 1-2). When installed properly, the fastener will ensure a 3/16" (5 mm) gap (Fig. 3, Step 3).
9. Repeat steps 6 - 8 for each deck board.
10. Position the final deck board onto the last set of Veranda® ArmorGuard® Hidden Fasteners. For face fastening, to ensure a consistent gap between boards, predrill the final deck board with a 1/8" (3 mm) drill bit along the outside edge of the board at every support joist. The holes at the end of the board should be a minimum of 1-1/2" (4 cm) from the board end. The holes along the grooved edge of the board should be a minimum of 1" (3 cm) from the board side. See Veranda® ArmorGuard® Start/Stop Fasteners for installing hidden fastener end clips around the perimeter of the deck for a fastener free surface.
11. Secure the final deck board by fastening a 2-1/2" (6 cm) long stainless steel or composite deck screw in each pre-drilled hole. DO NOT OVER-TIGHTEN THE SCREWS.

Figure 3: Line Fastener Installation



Step 1

Step 2

Step 3

The Veranda® ArmorGuard® Start/Stop Hidden Fastener is a deck fastening system designed specifically for a fastener free surface around the perimeter of the deck to create a smooth deck surface, uninterrupted by visible screws or nails.

CAUTION: Contains parts with sharp edges. Use proper care. Use of gloves is recommended.

- Place Start/Stop Hidden Fastener a minimum of 1/4" (6 mm) from wall and secure with a single screw into joist. Repeat no further than 16" (41 cm) on center, 12" (30 cm) on center for commercial.
- Position deck board, and insert clips into edge groove. It may be helpful to angle the board slightly to start the clips.
- With the deck board fully inserted into the clips, use Veranda® ArmorGuard® Hidden Deck Fasteners to secure the board along the other side (Figure 1).

To secure the final deck board, there are two options using the Start/Stop Fasteners:

1. Position the clip on the inside of the rim joist securing it with a single screw inserted perpendicular to the joist. After positioning the last deck board in place, secure the board by angling a screw through the clip and into the board at a 30° - 45° angle. Be careful to make sure the screw inserts fully and pulls the board down (Figure 2). When thickness of rim joist exceeds 1-1/2" (4 cm), End Clips should be secured to the outer edge of the joist.
2. Position the Start/Stop Hidden Fastener on the outside of the rim joist securing it with a single screw inserted perpendicular to the joist. After positioning the last deck board in place, secure it by angling a screw through the clip and into the board at a 30° - 45° angle. Be careful to make sure the screw inserts fully and pulls the board down (Figure 3).

Using two deck boards as fascia: (approximately 11-1/8" (28 cm) of fascia coverage)

3. Secure the outermost deck board using the Start/Stop Fasteners with the longer leg secured into the rim joist, and spaced no more than 12" (30 cm) apart (Figure 3).
4. Size and cut the first fascia/deck board, allowing for 1/4" (6 mm) clearance from the wall or other hard structures.
5. Insert the fascia/deck board over the upper half of the rim joist and into the Start/Stop Fasteners.
6. Secure the lower edge of the deck board with Veranda® ArmorGuard® Hidden Deck Fasteners

spaced no more than 12" (30 cm) apart. Tip: Use a field-made jig or clamp to keep the fascia/deck board fully engaged during installation.

7. Attach Start/Stop Fasteners to the underside of the rim joist, spaced no more than 12" (30 cm) apart (Figure 4).
8. Insert the lower deck board into the Veranda® ArmorGuard® Hidden Deck Fasteners, and secure the board by fully inserting a screw at an angle through the Start/Stop Fasteners and into the board, making sure to draw the board tight (Figure 5).
9. Continue around entire fascia surface.

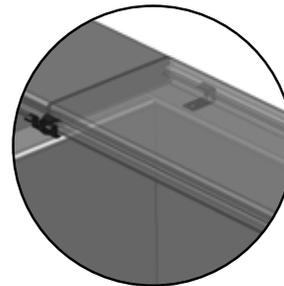


Figure 1

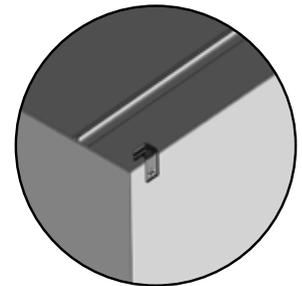


Figure 2



Figure 3

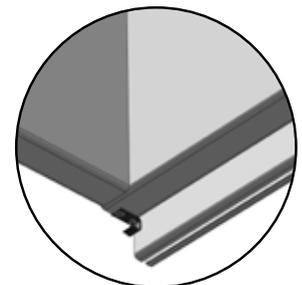


Figure 4

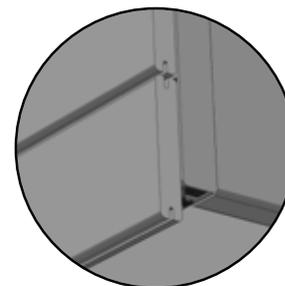


Figure 5