

Assembly Instructions for 72" – PureBond® 5 shelf Bookcase



WARNING

Serious or fatal crushing injuries can occur from furniture tip over. To prevent this furniture from tipping over it must be permanently mounted to the wall.

Mount this furniture to your wall with hardware suitable for the walls in your home (not included). If you are uncertain about what type of hardware to use, contact a qualified professional or your local hardware store.

To further help prevent tip over:

- Place heaviest items on the lowest shelf
- Do not set TVs or other heavy objects on the top of this furniture.
- Do not overload the furniture.
- Never climb, sit, hang, or stand, or allow children to climb, sit, hang, or stand, on this furniture.
- Mount to wood studs whenever possible.



WARNING

NOTICE TO CALIFORNIA CUSTOMERS

California Proposition 65 requires those doing business in the state of California to label items that may contain any of the 800+ chemicals that the California Office of Environmental Health Hazard Assessment lists as a carcinogen or a reproductive toxicant, including wood dust.

WARNING: Drilling, sawing, sanding, or machining wood products generates wood dust, a substance known to the State of California to cause cancer. Avoid inhaling wood dust or use a dust mask or other safeguards for personal protection.

Please read all instructions prior to starting assembly.

Note that this is a product of natural origin and will exhibit natural characteristics. You may notice small pieces of wood fiber in the locking grooves. This is an expected part of the machining process. Please take a moment to clean all grooves prior to assembly.

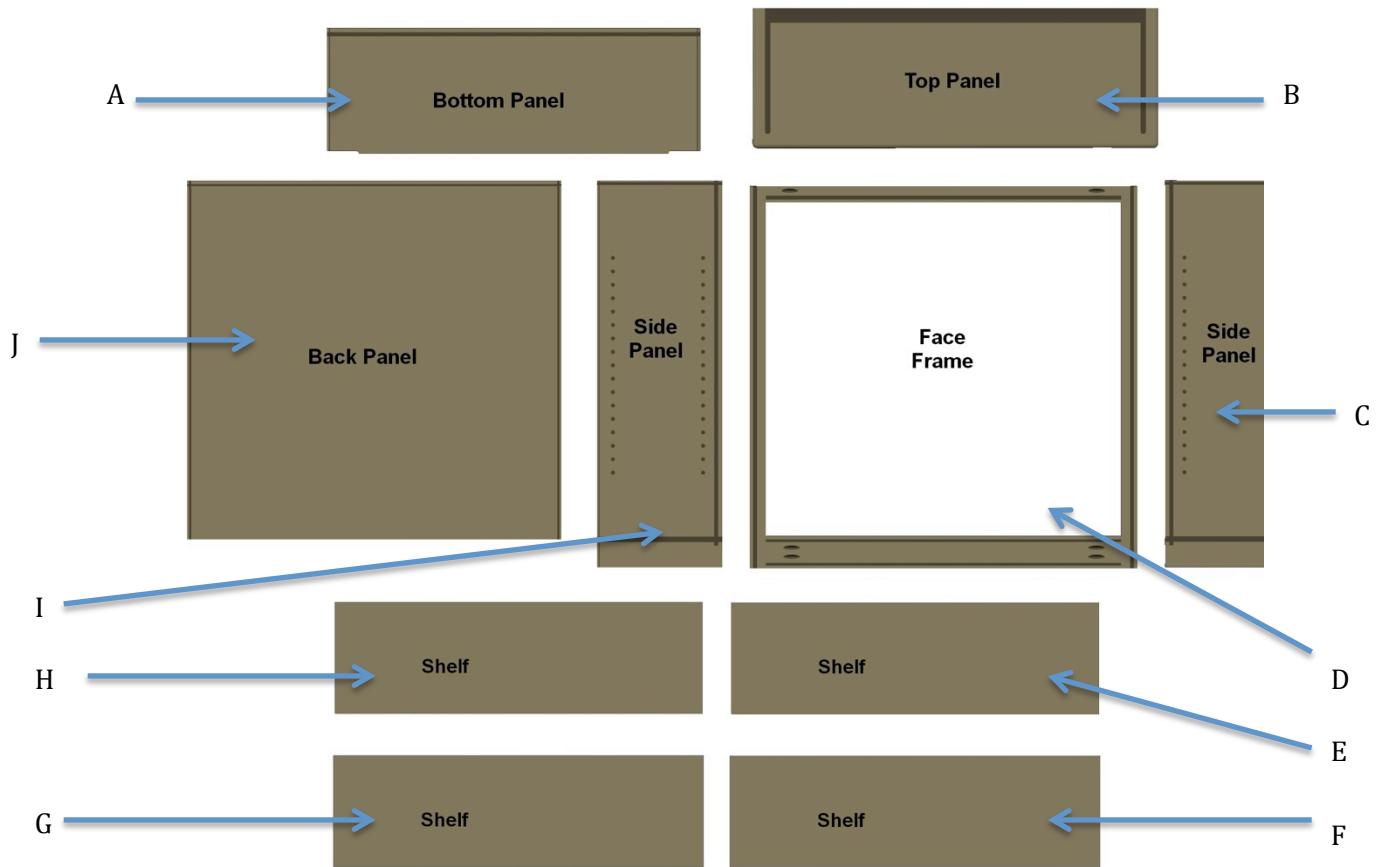


WARNING

CAUTION: Always wear gloves when handling wood products in order to protect your hands from splinters and cuts.

PureBond 5 Shelf bookcase contents (INCLUDED):

- | | |
|---------------------|--------------------------|
| A- Bottom Panel | G- Shelf |
| B- Top Panel | H- Shelf |
| C- Right Side Panel | I- Left Side Panel |
| D- Face Frame | J- Back Panel |
| E- Shelf | K- Screws and shelf pins |
| F- Shelf | |



Materials required for assembly (NOT INCLUDED):

- Wall mounting hardware
- Phillips screwdriver
- Wood glue

Step 1

Remove all pieces from cardboard box. Note where grooves on each piece are located.



Step 2 (optional)

Prior to applying any wood glue or fasteners, we recommend pre-assembly of the kit, not using wood glue and screws. Once satisfied with how to put bookcase together, then take it apart and begin the process using glue and screws. This will ensure that your final assembly will produce an excellent product. After you have pre-assembled bookcase and then taken it back apart proceed to Step 3.

Step 3

Lay the Face Frame (D) on the floor with the grooves facing up. Apply wood glue to the side grooves only of the Face Frame (D).



NOTE: Do not over saturate grooves with wood glue.
NOTE: Do not force panels into grooves, make sure the panel is level to face frame before sliding panel into the groove



Step 4

Working from the bottom of the Face Frame (D), slide the Left Side Panel (I) into the patented Cabinotch® Joint, making sure the bottom of the Left Side Panel is flush with the bottom of the Face Frame. Repeat for Right Side Panel (C).



NOTE: Side Panels (C, I) will not be the same length as the Face Frame (D)

Step 5

Apply wood glue into grooves of Face Frame (D) and Side Panels (C, I), then Slide the Bottom Panel (A) into the patented Cabinotch® Joint on each Side Panel (C, I), making sure that the front of the Bottom Panel (A) seats snugly into the groove on the backside of the bottom of the Face Frame. (D).



Step 6

Apply wood glue to the Right and Left Side Panels (C, I) and Bottom Panel (A) grooves then slide the Back Panel (**bottom first**) (J) into the patented Cabinotch® Joint on each Side Panel (**working from the top of the side panels**) (C, I), making sure that the Back Panel (J) seats completely into the groove in back side of the Bottom Panel (A).



Step 7

Using the provided screws, place the screws (K) through the pre-drilled holes in the bottom of the Bottom Panel (A) and into the bottom edge of the Back panel (J).

Make sure to keep the screws centered and straight to avoid coming through the front or backside of the Back Panel (J).



Step 8

Stand the Bookcase up with the Face Frame (D) side facing forward prior to installing the Top Panel (B). Then apply wood glue to Top Panel (B) and then slide the Top Panel (B) into place, being careful to keep the top flat with the top of the Bookcase.

Make sure that the back of the Top Panel (B) is flush with the back of the bookcase.



Step 9

Allow sufficient time to allow glue to dry per manufacturer's instructions. After which, you will be ready to apply the finish of your choice to complete your furniture piece. Once dry, install the shelf pins (K) and shelves (E, F, G, H).

Edge-banded edge of shelf needs to be placed facing outward from bookcase front.



Assistance? Questions? 1-800-637-1609

Monday through Friday, 8am to 5pm EST

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