



## GENERAL PRODUCT INFORMATION

**For specific installation instructions please visit [www.focalpointproducts.com](http://www.focalpointproducts.com)**

*Please note: Some Focal Point window and entry features may require flashing to prevent water seepage. (See Window/Door install instructions for more details)*

### Storage and Handling

- Store polyurethane millwork on a flat, level surface away from extreme heat
- If the millwork is exposed to extreme heat, it should be acclimated to the installation area's temperature for 10 to 24 hours
- Repair dents or gashes with wood filler or automotive putty (recommended). Rejoin broken pieces with PL Premium Polyurethane Construction Adhesive (or equivalent)

### Fastening Guidelines

- Control inevitable expansion and contraction with noncorrosive finish nails or screws and by applying PL Premium Polyurethane Construction Adhesive at each connection point and joint
- A power nail gun, adjusted to avoid over-driving the fasteners into the material, works well with Focal Point products (not to exceed 95 PSI)

### Finishing

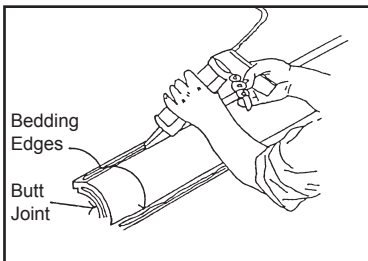
- For best results, paint Focal Point products with a good quality exterior latex paint. Focal Point products are factory primed so one coat of finish paint is typically sufficient
- Focal Point products can also be stained using a "gel" stain or can be faux finished
- See the Focal Point catalog for prefinished product options
- Remove dirt, grime or other foreign substances from the product surface prior to painting

### Product Application

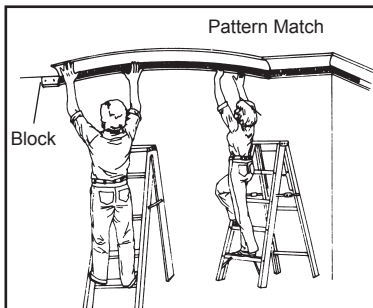
- Focal Point products are designed to be used for decorative purposes only unless otherwise noted. (Railing Systems, Columns, etc., do have structural integrity)
- Focal Point products can withstand temperatures up to approximately 140 degrees Fahrenheit. Avoid installation in areas that are subject to solar temperature buildup
- Focal Point products will withstand exterior elements if properly finished. Unpainted surfaces will be yellowish in color, and should be patched with putty, covered with caulk or painted during installation

## MOULDING INSTALLATION

**Please Read And Follow All Installation Instructions Carefully**



**Figure 1**



**Figure 2**

### Important Information:

**Use Only DegaBond 948 Adhesive.**

**Call your local dealer with any questions.**

### General

- Use only Focal Point DegaBond 948 Adhesive #33333.
- Focal Point mouldings have the same density and workability as white pine.
- Mouldings that have been stored in hot conditions should be allowed to cool down to normal temperatures before installation.
- Focal Point mouldings are factory primed.

### 1. Cutting

- Mark projection and depth on walls and ceilings. These dimensions can be found in the chart on the back of this sheet.
- Cut 45° compound miters for inside and outside corners (*do not cope inside corners*). Apply DegaBond 948 Adhesive #33333 and fasten with trim screws or finish nails.
- Cut butt joints for all straight joints, apply DegaBond 948 Adhesive to both edges. (*do not use scarf or lap joints*).
- For large profiles (8" face or larger) apply 1/4" bead of DegaBond 948 #33333 to the top and bottom bedding edges on the back side of moulding (*see Figure 1*) or apply DegaBond 948 #33333 to inside wall and ceiling marks.
- Cut mouldings 1/4" longer and spring into place. If necessary, screw a wooden block to the wall and spring moulding against the block. Screw or nail moulding into place then remove the block (*see Figure 2*).
- Screw or nail moulding every 16".
- Remove excess wet adhesive with mineral spirits.

### 2. Finishing

- Caulk mouldings to wall and ceiling using a paintable latex caulk.
- Fill screw or nail holes with vinyl spackle.
- Cover joints with vinyl spackle and lightly sand with fine grit paper.
- If factory primer is sanded off, apply vinyl spackle to area, lightly sand and prime.
- Use a high-quality latex or oil-based paint.
- Do NOT use lacquer paints.

**See Moulding Cut Guide for proper table and blade cut angles**



## PAINTING INSTRUCTIONS

**NOTE: A finish coat of paint must be applied to all products or the limited life-time warranty is void.**

### **Caution**

Focal Point polyurethane products ship from the factory with a UV blocking primer paint. If during the course of installation, the original primed surface is damaged or additional exposed areas are created, spackle, sand and touched up the area and re-prime the affected areas with a suitable UV blocker primer.

### **Step One**

Fill screw or nail holes using a vinyl spackle or plastic filler.

### **Step Two**

Clean the item to make sure it is free of dirt, grease, peeling paint and debris using a water based cleaner, ammonia or isopropyl alcohol. (Cleaning agents containing hydrocarbons such as mineral spirits will leave behind a residue that water based paint will not be able to dissolve or adhere to.)

### **Step Three**

Paint with a high quality latex or oil-based paint for a smooth solid finish. If you are preparing a faux finish, including wood grain, use a non-penetrating glazing stain or paint. DO NOT use lacquer based paint products on Focal Point products.

Note: All polyurethane products are subject to thermal expansion and contraction and therefore should not be painted in darker colors that absorb more radiation than lighter colors. Flat, eggshell and satin finishes are recommended because they are more porous during the curing process. Apply paint according to the manufacturer's instructions.