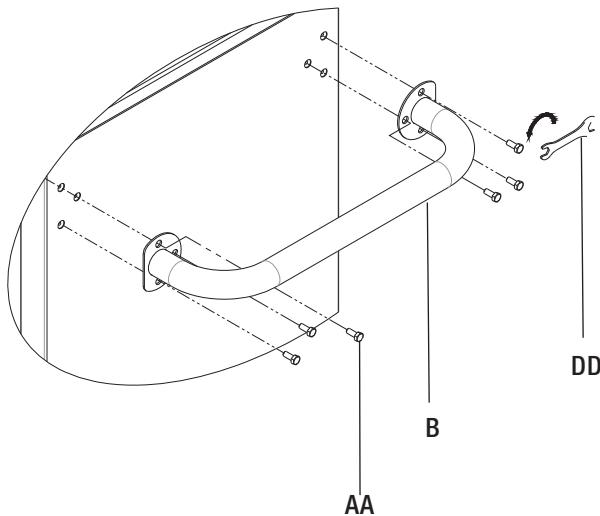


1 Attaching the side handle

- Attach the side handle (B) to the cabinet using six bolts (AA).
- Tighten all bolts with the 10mm wrench (DD).



NOTE: The holes in the cabinet are tapped and do not require nuts.

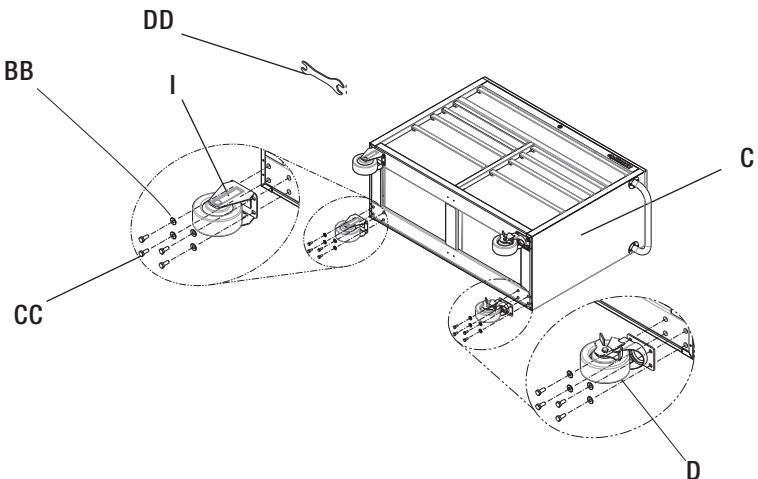


2 Installing the casters



CAUTION: Do not over tighten the screws.

- Ensure all cabinet drawers are securely locked into place using the key lock (M) on the rolling cabinet (C).
- Lay the rolling cabinet (C) on its back. Use the packaging material to protect the finish.
- Mount the two swivel casters with brake (D) to the rolling cabinet (C) using four bolts (CC) and washers (BB) per caster. The swivel casters with brake (D) should be installed on the same side as the side handle (B).
- Mount the two rigid casters (I) to the rolling cabinet (C) using four bolts (CC) and washers (BB) per caster.
- Tighten all bolts with a 13 mm wrench (DD).
- Return the rolling cabinet (C) to its upright position.

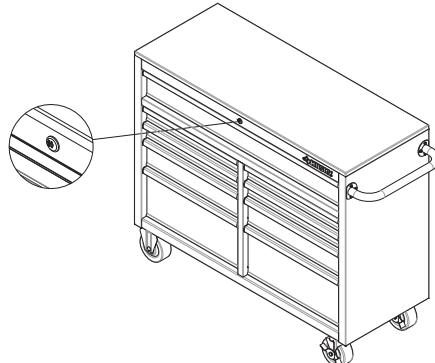


1 Locking and unlocking the unit



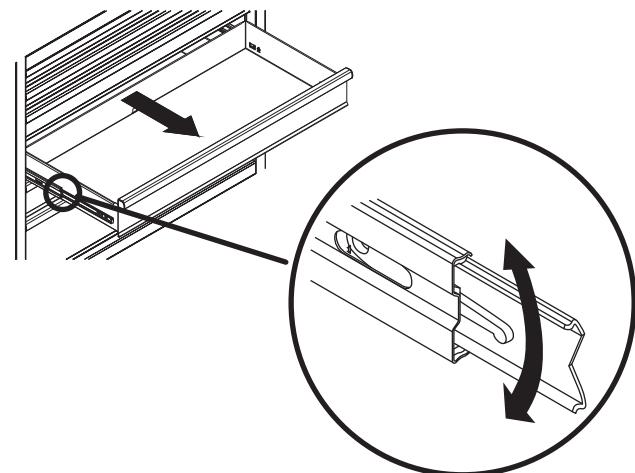
IMPORTANT: The drawers must be fully closed before locking / unlocking the unit.

- Insert the key (K) and turn it fully to the left to lock.
- Remove the key (K).
- Insert the key (K) and turn it fully to the right to unlock.
- Remove the key (K).



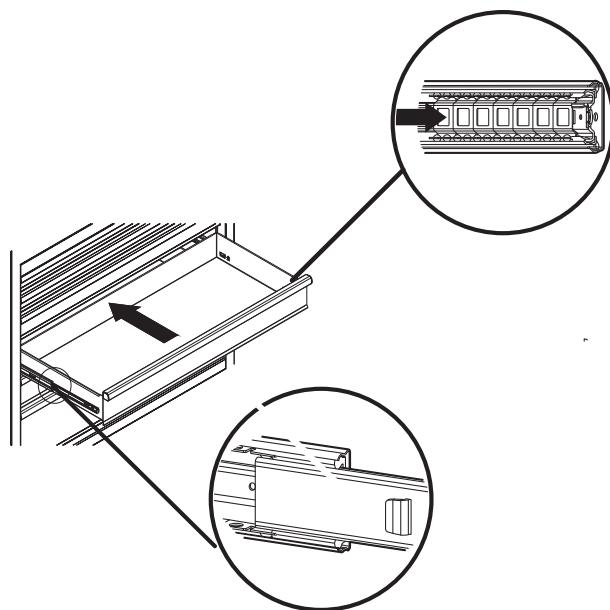
2 Removing the drawers

- Fully extend and empty the drawer.
- Depending on the slide, either lift or lower the release lever on both sides so the slides can ride over the stops. Pull out to remove.



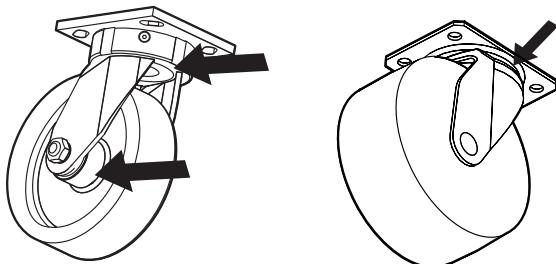
3 Installing the drawers

- Pull the slides and slide carrier out until fully extended.
- Hold the slide on the cabinet while aligning it with the slide on the drawer.
- Slightly insert one side and repeat for the other side.
- Slowly push the drawer until it is fully closed to engage the slide.
- Open the drawer and close it to verify proper operation.



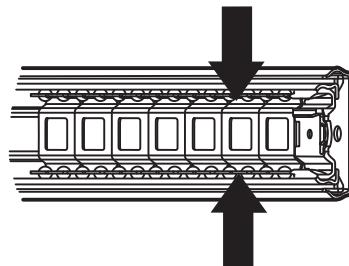
1 Maintaining the casters

- Grease the casters annually using high quality bearing grease.



2 Maintaining the drawers

- Periodically clean the drawer trim, and inside the drawers with a mild detergent and water.
- Remove grease and oil with a standard, nonflammable cleaning fluid.
- The use of drawer liners is recommended to protect the finish inside the drawers and make the drawers easier to clean. Drawer liners can be purchased at The Home Depot and can be cleaned with soap and water.
- Lubricate the slides semi-annually with grease or equivalent.



Care and Cleaning

- This steel product has been coated with industrial powder coating for a durable finish. To help protect this finish, do not allow harsh chemicals such as oil or grease to remain on the powder coating surface. Use a glass cleaner, such as Windex® to clean and maintain all powder coated surfaces.
- The wood top is made of Parawood (also called Rubberwood) which has a polyurethane coating to help protect it from moisture. It can be cleaned with most household cleaners, such as Windex®.