



**IMPORTANT!!PLEASE READ ENTIRE  
INSTRUCTION SHEET BEFORE ASSEMBLY!!  
SYDNEY DINING SWIVEL ROCKER**

Identify all parts packed in the carton against the parts list. Remove all protective materials. If you are missing any parts or are unsure how to proceed with assembly, please call our Customer Service Center immediately at 1-866-538-7735. (Monday-Friday, 9:00 am-5:00 pm CST) or e-mail: [custserv@homecasual.net](mailto:custserv@homecasual.net)

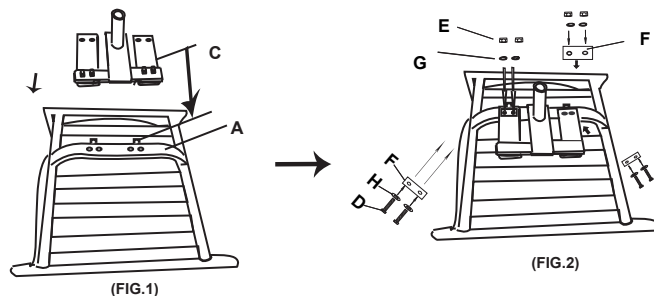
**DO NOT ATTEMPT TO ASSEMBLE THE CHAIR IF ANY PARTS ARE MISSING OR DAMAGED.**

**Step 1:**

Place the chair frame (A) upside down on a non-abrasive surface to avoid scratching. Align the T-rock (C) on the chair frame (A). Warning: keep the direction of the arrows on T-rock same as the direction of the arrows on the chair frame. (FIG.1)

**Step 2:**

Attach T-rock (C) to chair frame (A) with bolts (D) in the order of bolts (D), metal washers (H), rectangle steel plates (F), chair frame (A), T-rock (C), rectangle steel plates (F), lock washers (G), nuts (E). (FIG.2)



**Step 3:**

Tighten all bolts (D) and nuts (E) by using Hex wrench (K).

**Step 4:**










Identify the shaft portion of the chair frame and the bushing portion of the chair base.

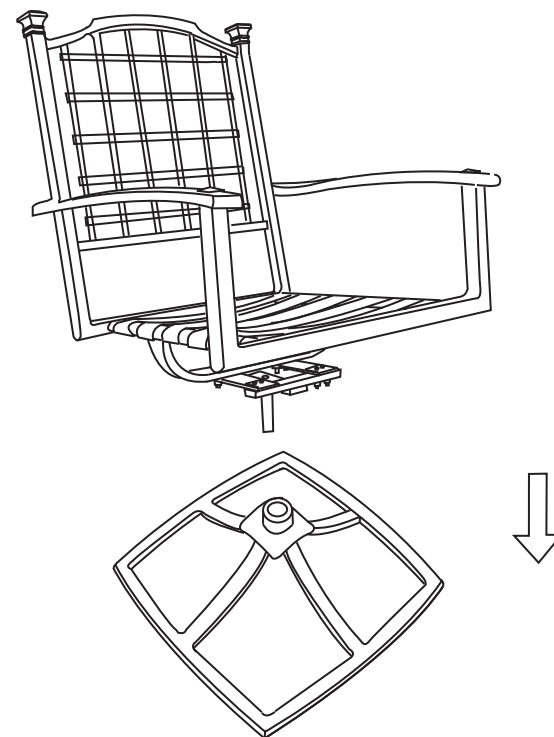
**Step 5**

Insert the chair frame into the chair base by inserting the shaft of the chair frame directly into the bushing portion of the chair base as shown in diagram. Make sure you have inserted it all the way. If you experience difficulty, insert the shaft into the bushing portion by using a twisting motion as you insert.

The chair is now ready for use.

Thank you for choosing a Home Casual product!

PARTS LIST							
A	CHAIR FRAME		2	F	RECTANGLE STEEL PLATE		8
B	CHAIR BASE		2	G	LOCK WASHER		8
C	T-ROCK		2	H	METAL WASHER		8
D	BOLT M6x35mm		8	I	HEX WRENCH		2
E	NUT		8				





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### **SYDNEY 72"x42"RECT DEEP RIM INLAID GLASS TOP DINING TABLE**

Identify all parts packed in the carton against the parts list. Remove all protective materials. Place parts on a non-abrasive surface. If you have any questions, please call our Customer Service Center at 866-538-7735. (Monday-Friday, 9:00am-5:00pm CST) or e-mail: [custserv@homecasual.net](mailto:custserv@homecasual.net)  
**DO NOT ATTEMPT TO ASSEMBLE THE TABLE IF ANY PARTS ARE MISSING OR DAMAGED.**

#### **STEP 1**

Remove the glass and set aside vertically on a safe place until the table has been completely assembled. Lay the table rim upside down on a flat, soft surface. (WARNING: Placing it on a hard surface will scratch the rim.)

#### **STEP 2**

Turn the table legs upside down, and place one at each corner of the table rim, keeping the legs straight. Using the allen wrench, secure each table leg to the table rim by inserting a short bolt with a metal washer and a lock washer through each hole on table leg into each pre-drilled hole on table rim.  
**DO NOT TIGHTEN COMPLETELY BEFORE ASSEMBLY COMPLETED.**

#### **STEP 3**

Using the hex wrench and allen wrench, attach the leg connector bracket to each table leg by using a long bolt with a metal washer through each table leg and leg connector bracket. Secure bolts with metal washers and nuts. Don't tighten completely.

#### **STEP 4**

Tighten all bolts with the hex wrench and allen wrench.  
Important note: Each bolt should be tightened a few revolutions at a time, alternating between bolts in a cross corner (X) fashion. This will ensure your table is level by placing equal pressure on all bolt joints. Do not over tighten. Cover all bolts and nuts with plastic caps provided.















#### **STEP 5**

With the help of another person, turn the table in the upright position. Lay the table glass into the table rim carefully. The glides for table legs are adjustable, please turn them by hand to be sure the table is fully balanced on the floor.

#### **STEP 6**

Keep touch-up paint bottle for future use for both your table and chairs.  
Your table is now ready for use.

Thank you for choosing a Home Casual product !

PARTS LIST					
TABLE RIM		1	METAL WASHER		24
TABLE LEG		4	LOCK WASHER		8
LEG CONNECTOR BRACKET		1	PLASTIC BOLT CAP		16
GLASS TOP		1	PLASTIC NUT CAP		8
SHORT BOLT (M6*15mm)		8	HEX WRENCH		1
LONG BOLT (M6*35mm)		8	ALLEN WRENCH		1
NUT		8	TOUCH-UP PAINT BOTTLE		1

