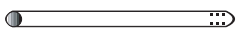
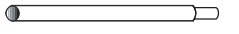

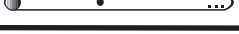
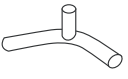
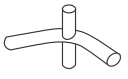
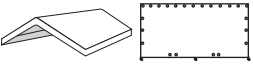







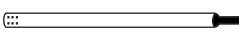
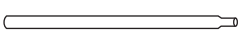

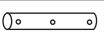




3 in 1 PREMIUM 10x20 CANOPY

Model #23530

Please read instructions completely before assembly



	Description	Qty.	Part #
	24.4" Rafter Tube	8	13104
	40.7" Swedged Tube	25	13103
	39.5" Straight Cross Tube	9	13107
	39" Straight Tube with extra hole	8	13105
	3-Way Frame Connectors	6	13101
	4-Way Frame Connectors	6	13102
	All-Weather Cover Side Walls	1 2	10072 12082
	Ropes 10'	6	10437
	Ropes 40'	2	10432
	Clamp	8	10462
	Wing Nut	8	7000
	Bolts 1/4" x 1 1/2"	8	3025
	Bungee Cords	74	10066
	Feet Plates	8	10075
	Tent Pole	6	10458
	Tent Pole Swedged	6	10459
	Anchors	8	10431
	Rope Clamps	6	10436
	Anchors	6	10447
	Tetherball	4	10465
	"S" Hook	4	10464
	Ropes 3'	4	10463



**DO NOT
RETURN
PRODUCT TO
STORE**

**FOR MISSING OR
REPLACEMENT
PARTS
PLEASE CONTACT
CUSTOMER
SERVICE:
1.800.524.9970**



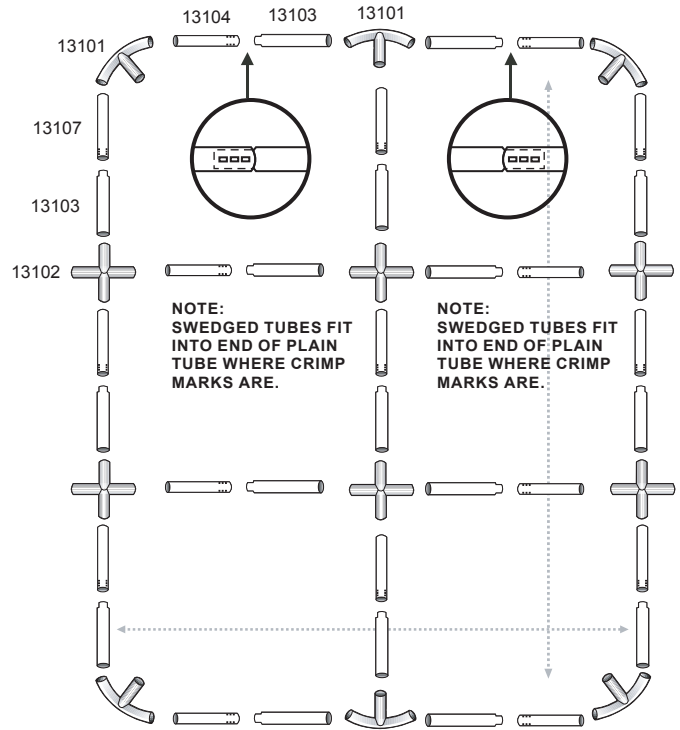
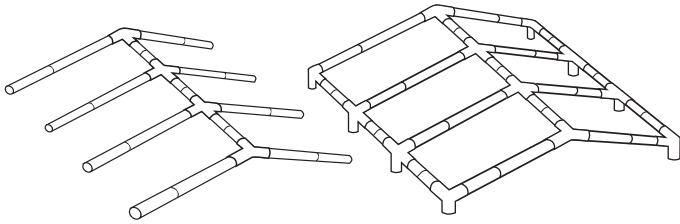
150 Callender Road
Watertown, CT 06795

This canopy must be anchored!!!

1. FRAME ASSEMBLY

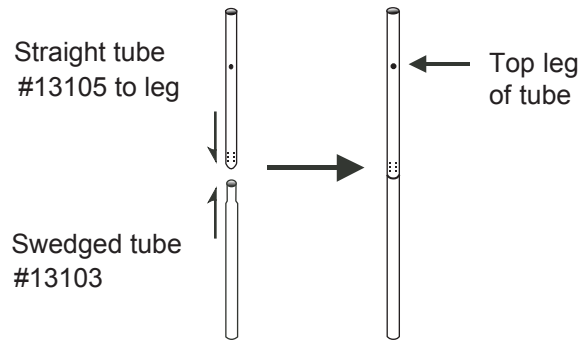
Combine all the parts listed below to form the frame, starting with the center peak, and then assemble each side.

- 17 - #13103 (40.7" Swaged Tubes)
- 8 - #13104 (24.4" Rafter Tubes)
- 9 - #13107 (39.5" Straight Cross)
- 6 - #13101 (3-Way Frame Connector)
- 6 - #13102 (4-Way Frame Connector)



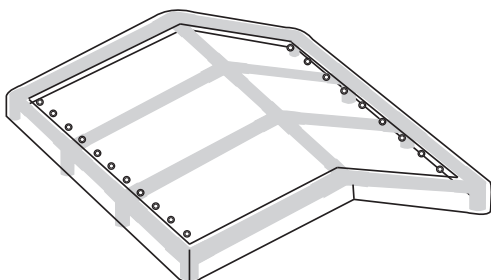
2. CONNECT PIPES

Connect one each of part # 13105 and # 13103 then set them aside for now.



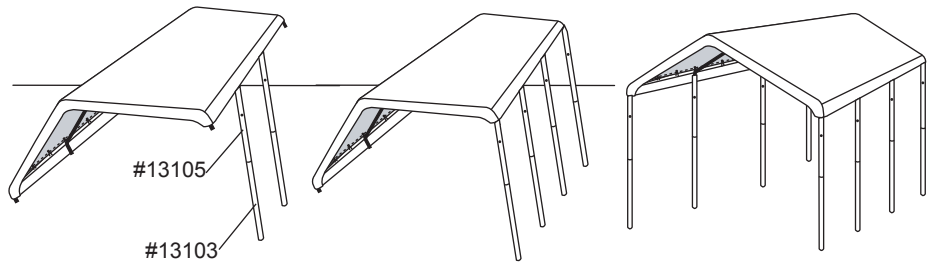
3. PLACE COVER

Place cover over frame so that the grommetted portion is face down, this allows the valance to wrap around and cover the frame eaves.



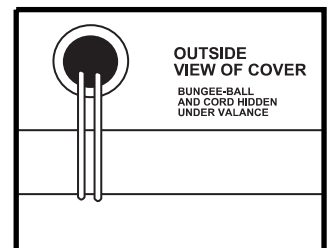
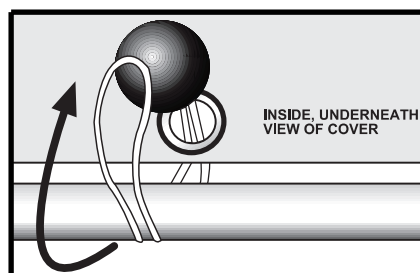
4. ATTACHING LEGS

Insert both middle legs on one side of the frame, swaged end up, then the end legs on that same side. Repeat for the other side. Now you can secure the legs to the side bend connectors and secure the cover with bungee cords.



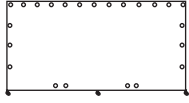
5. SECURING COVER

Working from the inside of the cover, you can hide the bungee balls from the outside, giving the canopy a cleaner look.



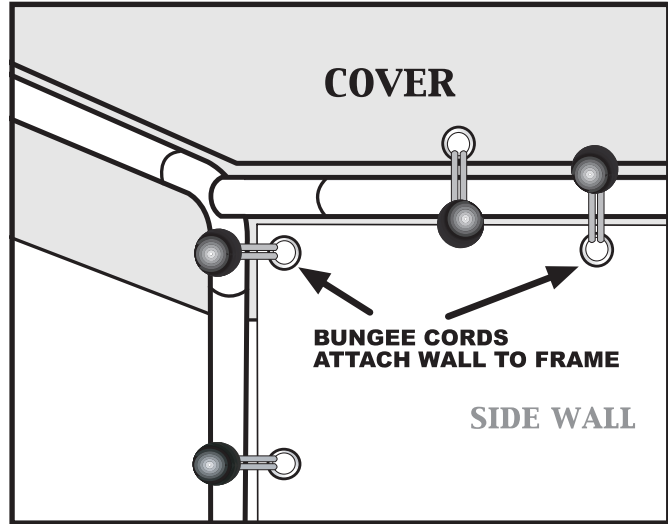
6. ATTACHING WALLS

Walls attach to unit by Bungee Cords. Thread bungee cord through grommets in wall and wrap around pole. If using more than one wall, attach all the walls at the top first, then work your way around the unit wrapping the bungee cords through both corners of the walls and legs.

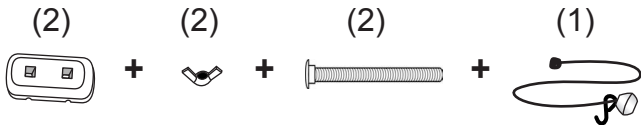


CAUTION!!!

Bungee Cords are under extreme tension. Use Caution when installing. The use of safety glasses is recommended to prevent injury.



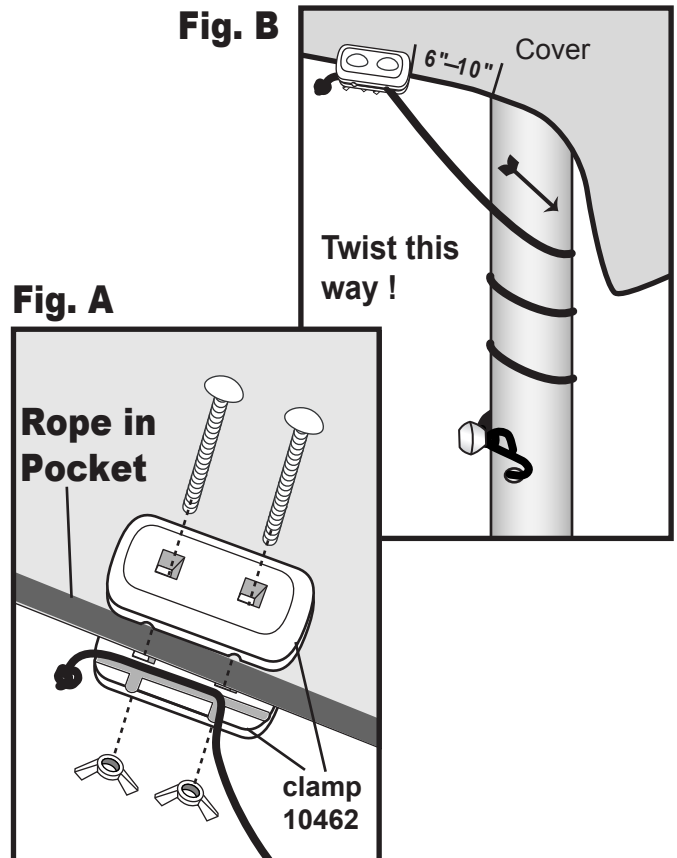
7. ATTACHING CLAMP



At the (4) corners of the canopy release the tension on the corner ropes and remove them from the leg poles, so the side valance is loose. Secure the loose rope and "S" Hook to a bungee cord inside the roof of the canopy.

Following figures A & B attach the ropes and "S" Hooks provided in the kit to the ends of the canopy's main cover using the clamps, bolts and nuts. The clamp should be mounted approximately 6" to 10" up from the corner. Insert the "S" Hook into the corner upright and twist to tension the main cover.

NOTE: Be sure the clamp holds the rope inside the pocket on the cover end.

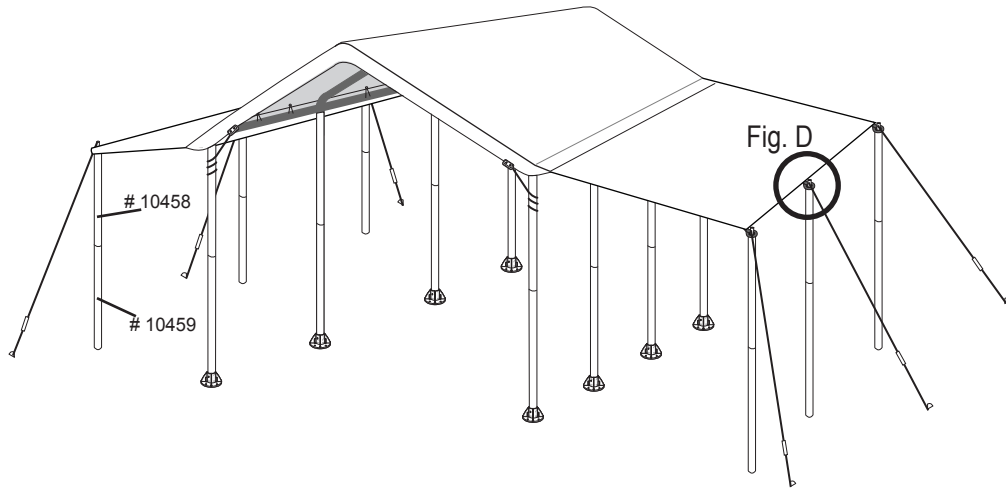


8. BASE FEET AND ANCHOR

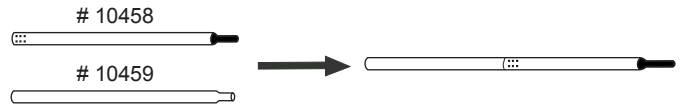
- 1) Tie rope to loop on 3-way frame connectors.
- 2) Come down leg pole to the point where the cover stops, loop the rope around the leg. By doing this, you will prevent the anchor rope from pulling up the valance of the cover, when you install the anchors (#10431).



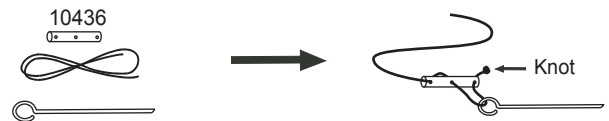
9. PARTY TENT CONVERSION



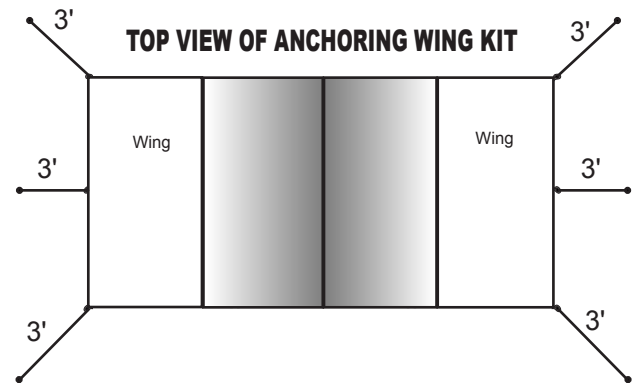
Assemble the six tent poles as shown to the right. Lay these off to the side for later.



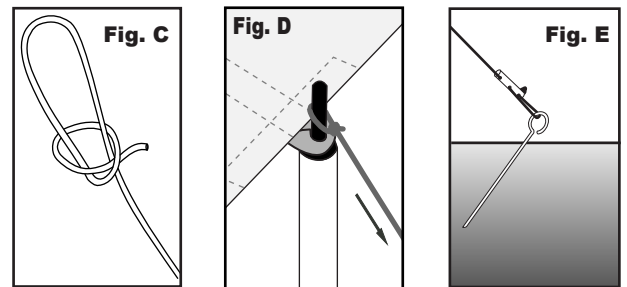
Tie a knot in the end of each rope and thread it thru the rope clamp and anchor. These anchor assemblies will be used later.



While lifting one wing out and up at the middle insert an extension pole into the tab at the middle of the wing. Make a knot in the end of one of the ropes and place it over the tab and pole end as shown in Figures C & D. Place the anchor securely in the ground about 3' from the extension pole.



Slide the rope clamp up the rope to tighten the wing. Proceed to each of the two corners of the wing and secure the anchors approximately 3' diagonally from the corner. (see anchoring top view)



Repeat for the opposite side wing.

The anchors included in this kit are for the Party Tent Conversion Only! The 10x20 Main Structure should always be anchored!
Please call 800 - 524 - 9970 or see your Retailer to purchase Anchoring Options!

CARE & CLEANING INFORMATION

DO NOT expose top or walls to open fire or flame. **DO NOT** use barbeque grills or smokers underneath canopy.

DO NOT use harsh abrasives, bleach or cleansers. Cover and walls can be easily cleaned with mild soap and water. Periodically check stakes or anchors to ensure stability of unit, especially following exposure to high winds or heavy rain. **NOT** meant to hold snow load, brush snow off top with a broom or mop.

IMPORTANT: PLEASE READ CAREFULLY: ShelterLogic has no control over the elements such as wind, snow or heavy rain, we cannot be responsible for damage caused by the canopy or to the canopy. We suggest you contact your insurance carrier for information just as you would for any other outside structure.

This is a Temporary Structure and is not recommended as a permanent structure. Safety glasses must be worn when securing bungees.

Improper Anchoring, Strong Winds, Snow or Ice: ShelterLogic **does not guarantee these canopies in snow or ice under any circumstances.** Canopies are designed to offer protection from damage caused by sun, light rain, tree sap, birds, and are not designed to hold the loads that accompany snow or ice. Any canopy that is not anchored securely or properly will fly away. We will not be responsible for any canopy that blows away. proper anchoring is your responsibility. We offer several anchoring kits, call customer service for more information or to place an order. Your canopy's cover can be quickly removed if needed when you know that a strong or severe weather front is approaching.

CAUTION! WARNING!

Bungee cords are under extreme tension. Please use caution when applying as they may snap out of your hand and cause injury. The use of safety goggles may help to prevent injury.