## LIfetime warranty

## lad



2 - Top Roller Guides
4-1/4" x 20 Thread 35 mm
4 - Acorn nut $1 / 4$ " $\times 20$
4 - Flat head \# $10 \times 3 / 4$ "
2 - Top Rolling Hook Guides 4-1/4" x 20 Thread 35 mm
4 - Acorn nut $1 / 4 " \times 20$
4 - Flat head \# $10 \times 3 / 4$ "


7- Ladder Step Supports
7 - OAL 15-1/2", w/5/8" 1/4"x 20 Rolled Thread at each end, Black
14 - Nut Cap (w/notch) For Rod 1/4"x 20 Black
28 - Round washer head $8 \times 1-3 / 4$ "

## Vertical Brackets Roller

Horizontal
Brackets


2 - Bottom Rollers
2-1/4" $\times 20$ Thread 35 mm
2 - Acorn nut $1 / 4$ " $\times 20$
2 - Pan head \#14 x 3/4"

## Here is an easy way to order your Hardware Kits

 1 Determine what type of Ladder Hardware Kit you will need. Ladder Hardware Kit includes: - Lower ladder wheels

- Upper Hook, Rolling, or Rolling Hook hardware
- All fasteners and rung supports needed to make an $8^{\prime}$ ladder


Black



Hammered
Antique Brass Pattern may vary


Oil Rubbed Bronze


Standard
Wheel


Brake Wheel
Brake tension can be adjusted with allen wrench.

Made in USA
1 Ladder Hardware Kits with contemporary wheel

| Part\# | Description | Finish |
| :--- | :---: | :---: |
| QG.220.08 | Rolling | Black |
| QG.220.03* | Rolling | Rommered Antique Brass |
| QG.220.07 | Rolling |  |
| QG.220.02 | Rolling Rubbed Bronze |  |



## 2 Select Rail Components

## 2A Determine how many feet

Rail-1"diameter solid aluminum

|  | rail |
| :---: | :---: |
| Part\# | 8ft Length |
| QG. 4008.02 | Satin Nickel |
| QG.4008.03* | Hammered Ant Brass |
| QG.4008.07 | Oil Rubbed Bronze |
| Part\# | $90^{\circ}$ Inside Corner 30"Radius - 5' length |
| Cannot be used with Hook or Rolling Hook top |  |
| Hardware |  |
| QG.40CRV. 08 | Black |
| QG.40CRV.03* | Hammered Ant Brass |
| QG.40CRV. 07 | Oil Rubbed Bronze |
| QG.40CRV. 02 | Satin Nickel |



| Part\# | 6ft Length |
| :--- | :---: |
| QG.4006.02 | Satin Nickel |
| QG.4006.03 | Hammered Ant Brass |
| QG.4006.07 | Oil Rubbed Bronze |
| QG.4006.08 | Black |
| Part\# | $90^{\circ}$ Inside Corner -  <br> $16^{\prime \prime}$ Radius - 5'length  |
| Cannot be used with Hook or Rolling Hook top |  |
| Hardware |  |
| QG.40CRV16.08 | Black |
| QG.40CRV16.03* | Hammered Ant Brass |
| QG.40CRV16.07 | Oil Rubbed Bronze |
| QG.40CRV16.02 | Satin Nickel |
| *Pattern may vary |  |



2B Select how many Vertical or Horizontal Brackets
for your rail you will need
(choose correct bracket for Hook, Rolling, Rolling Hook application)

You will need 1 bracket for every 32" or 4 brackets for an 8ft rail
Vertical Rail Bracket Kit

Part\#
QG.201.08
QG.201.03*
QG.201.07
QG.201.02
QG.301.08
QG.301.03*
QG. 301.07
QG.301.02

Description
Rolling bracke
Rolling bracket
Rolling bracket Rolling bracket Hook bracket Hook bracket Hook bracket Hook bracket

Finish Black
Hammered Antique Brass
Oil Rubbed Bronze Satin Nickel Black

Hammered Antique Brass
Oil Rubbed Bronze Satin Nickel

Photo Provided by:
VisionQuest Builders Inc.
Alexandria, VA


Rail \& Bracket


## Horizontal Rail Bracket Kit

QG.202.08
QG.202.03*
QG.202.07
QG. 202.02
QG. 302.08
QG.302.03*
QG.302.07
QG.302.02
*Pattern may vary

Part\#
QG. 41

Description
Splice Kit for joining two rails

2D Select how many End Stop Kits you will need

| *2End stops per kit <br> Part\# |  |
| :--- | :---: |
| QG. 40.08 | Black |
| QG.40.03* | Hammered Antique Brass |
| QG.40.07 | Oil Rubbed Bronze |
| QG.40.02 | Satin Nickel |
| QG.401.08 | Black |
| QG.401.03* | Hammered Antique Brass |
| QG.401.07 | Oil Rubbed Bronze |
| QG.401.02 | Satin Nickel |
| *Pattern may vary |  |

## 2E Tap to thread rails for end stops

| Part\# | Description |
| :--- | :---: |
| QG.TAP1420 | $1 / 4 " \times 20$ Tap for rail |



## 3 Select the wood ladder and accessories

## 3A Ladder-in stock (includes top turned rung)

| Species | Part\# 8ft | Part\# 9ft |
| :--- | :--- | :--- |
| Red Oak | QG.6008.RO | QG.6009.RO |
| Maple | QG.6008.MA | QG.6009.MA |
| Cherry | QG.6008.CH | QG.6009.CH |
|  | Part\# 10ft |  |
| Red Oak | QG.6010.RO |  |
| Maple | QG.6010.MA |  |
| Cherry | QG.6010.MA |  |

Sanded to 120 grit, flat cut, pre-drilled holes for fasteners, sides dadoed for steps, ready to finish \& assemble.

## 3B Custom Ladder

Custom lengths and wood species available, 2-3 week lead time. Plus Shipping includes top turned rung and supports.
Ladders above $8^{\prime}$ require additional rung supports.
Species
Alder
Birch-Yellow
Cherry
Hickory
Maple
Afr. Mahogany
Oak-Red
Oak-White Qrt Sawn
Walnut
Other species available, Call for pricing \& lead time


Steam Bent Solid Wood Hand Rails sold in pairs

| Species | Part\# |
| :--- | :---: |
| Cherry | QG.6309.CH |
| Hickory | QG.6309.HC |
| Maple | QG.6309.MA |
| Red Oak | QG.6309.RO |
| Walnut | QG.6309.WA |

Sanded to $\mathbf{1 2 0}$ grit with predrilled assembly holes
Specify black or nickel fasteners (included)

3E Top turned Rungs For 16 " wide ladder When building your own ladder.

| Species | Part\# |  |
| :--- | :--- | :--- |
| Red Oak | QG.610.RO |  |
| Maple | QG.610.MA | Chery |
| Cherry | QG.610.CH | Maple |
| * Included with ladders above |  | Res.0ak |



# General Installation/Specification Guide 

Made in USA

## Please Note!!

## Step 1:

Tools Required For Assembly
$4 \mathrm{~mm} \& 5 \mathrm{~mm}$ allen wrenches.
\#2 Phillips \& \#2 Square screw driver.
$1 / 4^{\prime \prime} \times 20$ thread tap.
(A) Slide brackets into rail, recommended maximum spacing 32 inches apart. Pre-drill holes in wood if needed and screw brackets in place.

(C) Tap the end of the rail with a $1 / 4$ " $\times 20$ tap (not supplied) to screw in the end stop finial (done before installation of rail). Install end stop with screw provided.
Note: Leave at least a 7 inch clearance above the rail for the top guide hardware to operate properly, and allow the ladder to move against the wall for storage.

Step 2: (not applicable for CSH ladders)


Pre drill 23/64" holes for rung support rods below rung and screws for rung installation

Install rung with screws provided \#8x2",
Install rung support rods


## Step 3:

Drill holes and install top guides to ladder centering the top dowel (top dowel recommended) of the ladder. The placement of the holes will allow a small adjustment of height of ladder, either up or down.

## Step 4:

Install Top Turned Rungs
Use a forstner bit, drill 7/8" hole part way through for the turned rungs

Top Turned Rung
16-1/4" long x 1-1/4"Dia., 7/8" Dia. ends. 14-3/8" Inside Width Unfinished
Cherry
Maple
Red Oak
RII

## Step 5:

Line up bottom rollers vertical to the floor when ladder is in the climbing position pre-drill holes and install bottom rollers.



Patent Pending - Exclusive Patent on Rolling Hook Top Hardware Rolling Hook


Bottom Ladder Hardware


Contemporary Wheel
$1-7 / 16^{\prime \prime}$


Hand Rail dimensions
Stock = 1-1/4" x 1-1/4" with $3 / 16^{\prime \prime}$ radius corners $5 / 8^{\prime \prime}$ radius ends

## Curved rail radius dimensions

Made in USA
Rail Diameter = $\mathbf{1 "}^{\prime \prime}$


Rail Bracket - Vertical Roller type


## Rail Bracket - Vertical Hook or Rolling Hook type



Rail Bracket - Horizontal Rolling Hook type


Rail Bracket
Horizontal Roller type


## Make your own Ladder

To determine length of ladder: Measure from the center of rail to the floor, then add five inches to the measurement.



LIFETIME WARRANTY


