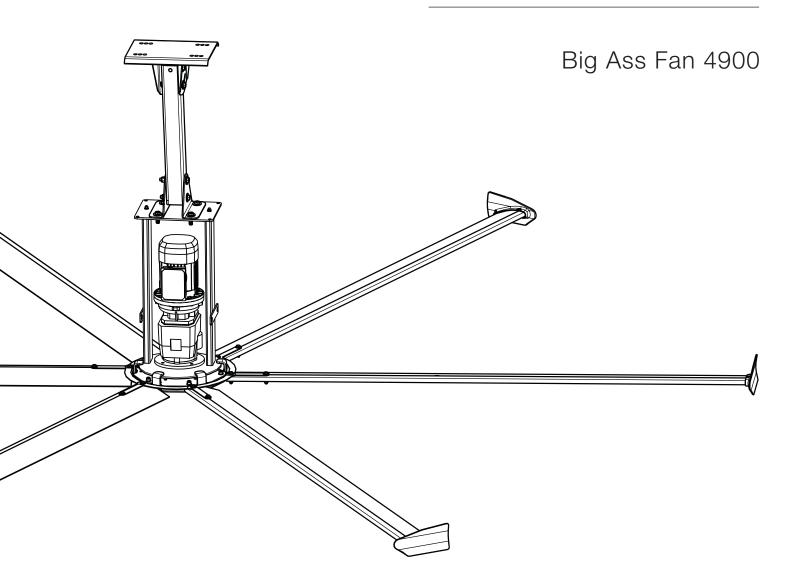


# INSTALLATION GUIDE



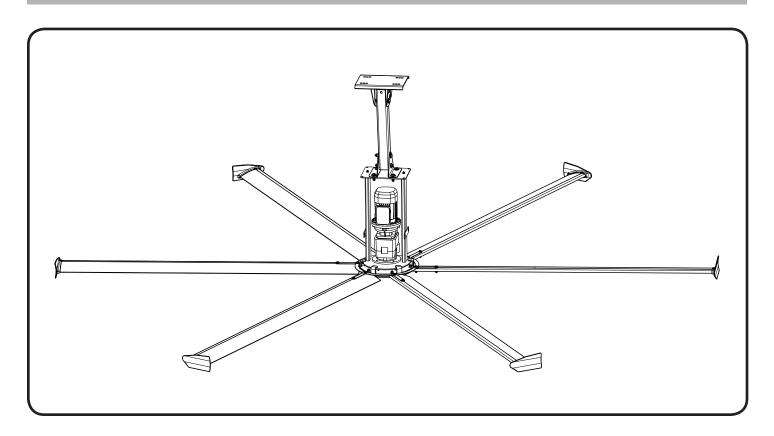
# **Installation Checklist**

<b>Did a structural engineer approve the mounting structure?</b> See page 6 for Big Ass Fans approved mounting structures.
Do you have the correct safety cable? Are you familiar with its use? See page 17 for information on properly securing the safety cable.
Will the fan be installed so that the airfoils are at least 10 ft (3.05 m) above the floor?
Will the fan be installed so that the airfoils have at least 2 ft (0.61 m) of clearance from obstructions?
Will the fan be installed so that it is not subjected to high winds (such as from an HVAC system or near a large garage door)? If the fan is mounted at the same level or higher than the diffuser, the winglets must be at a distance that is at least 1x the measure of the fan's diameter. If the fan is mounted at the same height or below the diffuser, the winglets must be at a distance that is at least 2x the measure of the fan's diameter.
Will the distance between multiple fans be at least 2.5x the fans' diameter when measured from the centers of the fans?
If installing on an I-beam, is the upper yoke the correct size? See page 15 for more information on installing the fan on an I-beam.
If you ordered multiple fans, did you keep the parts of each fan together?
Do you have the correct power circuit for the fan controller? See page 21 for information on selecting the correct circuit/fuse for the fan controller.

# **Customer Service**

855-490-3048 | thd.help@bigasssolutions.com

# **Installation Guide**Big Ass Fan 4900



Installation Guide: Jul. 2014 Rev. F



This product was manufactured in a plant whose Management System is certified as being in conformity with ISO 9001:2008.



Conforms to ANSI/UL STD 507: Electric Fans Certified to CAN/CSA C22.2 No.113: Fans & Ventilators

# **Contact Information**

Manufacturing 2425 Merchant Street Lexington, KY 40511 1-877-BIG-FANS www.bigassfans.com Customer Service 2348 Innovation Drive Lexington, KY 40511 855-490-3048 thd.help@bigasssolutions.com Warranty Returns 800 Winchester Road Lexington, KY 40505 1-877-BIG-FANS www.bigassfans.com

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# IMPORTANT SAFETY INSTRUCTIONS READ AND SAVE THESE INSTRUCTIONS

TO REDUCE THE RISK OF FIRE, ELECTRIC SHOCK, OR INJURY TO PERSONS, OBSERVE THE FOLLOWING:

WARNING: Installation work and electrical wiring must be done by qualified person(s) in accordance with all applicable codes and standards.

WARNING: When cutting or drilling into a wall or ceiling, do not damage electrical wiring and other hidden utilities.

CAUTION: The installation of a Big Ass Fan must be in accordance with the requirements specified in this installation manual and with any additional requirements set forth by the National Electric Code (NEC), ANSI/NFPA 70-2011, and all local codes. Code compliance is ultimately YOUR responsibility!

WARNING: The fan controllers contain high voltage capacitors that take time to discharge after removal of mains supply. Before working on the fan controller, ensure isolation of mains supply from line inputs at the fan controller's disconnect. Wait three (3) minutes for capacitors to discharge to safe voltage levels. Failure to do so may result in personal injury or death. NOTE: Darkened display LEDs are not an indication of safe voltage levels.

CAUTION: Exercise caution and common sense when powering the fan. Do not connect the fan to a damaged or hazardous power source. Do not attempt to resolve electrical malfunctions or failures on your own. Contact Big Ass Fans if you have any questions regarding the electrical installation of this fan.

WARNING: To reduce the risk of fire, electric shock, and injury to persons, Big Ass Fans must be installed with Big Ass Fan supplied controllers that are marked (on their cartons) to indicate the suitability with this model. Other parts cannot be substituted.

CAUTION: When service or replacement of a component in the fan requires the removal or disconnection of a safety device, the safety device is to be reinstalled or remounted as previously installed.

WARNING: Risk of fire, electric shock, or injury to persons during cleaning and user-maintenance! Disconnect the appliance from the power supply before servicing.

WARNING: Use this unit only in the manner intended by the manufacturer. If you have questions, contact the manufacturer.

WARNING: Before servicing or cleaning unit, switch power off at service panel and lock the service disconnecting means to prevent power from being switched on accidentally. When the service disconnecting means cannot be locked, securely fasten a prominent warning device, such as a tag, to the service panel.

CAUTION: Do not bend the airfoils when installing, adjusting, or cleaning the fan. Do not insert foreign objects between rotating airfoils.

WARNING: Stay alert and use common sense when installing fans. Do not install fans if tired or under the influence of drugs, alcohol, or medication. A moment of inattention while installing fans may result in serious personal injury.

CAUTION: The installation of this fan requires the use of some power tools. Follow the safety procedures found in the owner's manual for each of these tools and do not use them for purposes other than those intended by the manufacturer.

CAUTION: The Big Ass Fans product warranty will not cover equipment damage or failure caused by improper installation.

WARNING: This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance.

ATTENTION: If installing the fan in the United States, the fan must be installed per the following National Fire Protection Association (NFPA) guidelines:

- The fan must be centered approximately between four adjacent sprinklers.
- The vertical distance from the fan to the sprinkler deflector must be at least 3 ft (91.4 cm).
- The fan must be interlocked to shut down immediately upon receiving a waterflow signal from the alarm system.

Leave this installation guide with the owner of the fan after installation is complete.

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# **Notes**



# Introduction

1

Thank you and congratulations on your purchase of a Big Ass Fan, an efficient and cost-effective way to stay cool in the summer and warm in the winter. The revolutionary design of our fans combines the best of both form and function to bring power performance and a sleek look to any setting. More importantly, you have purchased a product that is backed by extensive research, thorough testing, and quality manufacturing. We're ready to answer any questions or comments at 855-490-3048 or email us at thd.help@bigasssolutions.com.

# Who we are and what we do

Big Ass Fans has been the preeminent manufacturer of large-diameter, low-speed fans since 1999. With a worldwide presence and located in beautiful Lexington, KY, we research, design, and manufacture the most effective air movement solutions on the market. Our never-ending commitment to quality and innovation keeps us at the leading edge of a burgeoning industry. With an eye to helping customers satisfy their needs, and a strong sense of corporate responsibility to the community, Big Ass Fans has redefined the way business is done.



# **Pre-Installation**

# About this fan

# **Technical specifications**

Fan size	Motor size	Required supply circuit size	Full load current	Max RPM	Airfoil length	Suggested distance from ceiling
14 ft (4.3 m)	1.0 HP (0.75 kW)	25 A @ 100-125 V, 1 Ф	11.0 A	101 RPM	76" (193 cm)	5 ft (1.5 m)

# Motor

- 1 hp motor
- NEMA Design B
- 208/230/460 Volts AC
- 1725 RPM
- 60 Hz, 3-phase
- · Insulation: Class F
- Rating: 40° C Ambient–Continuous

# **Reduction gear**

- Concentric Helical Gear Reducer
- Gear Hardened to 58-62 Rockwell C
- Precision finished for low noise and long service life
- Double seals keep oil in and contaminants out
- · Lubricated for life with synthetic oil

# Parts included

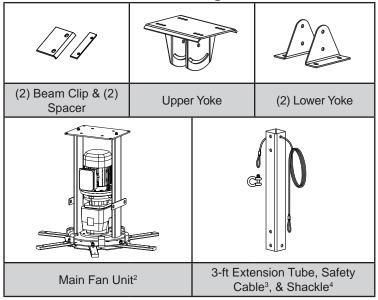
If you ordered multiple fans, be sure to keep the components of each fan together. The fans each have differently rated components that are not interchangeable.

If you are missing any piece required for installation, contact Big Ass Fans Customer Service. *Note: Drawings below are not to scale. No hardware substitutions are acceptable.* 

### Hardware<sup>1</sup>

(a) (b) (c) (c) (c) (c) (c) (c) (c) (c) (c) (c	© ©	© ©
Upper Yoke Hardware (4) 1/2-13 x 2" GR 8 Bolt (8) 1/2" Flat Washer (4) 1/2-13 Nylock Nut	Extension Tube Hardware (2) 1/2-13 x 4-1/2" GR 8 Bolt (4) 1/2" Flat Washer (2) 1/2-13 Nylock Nut	Lower Yoke Hardware (2) 1/2-13 x 4-1/2" GR 8 Bolt (4) 1/2" Flat Washer (2) 1/2-13 Nylock Nut
	<b>□ ©</b>	
Main Fan Unit Hardware (4) 1/2-13 x 1 3/4" GR 8 Bolt (8) 1/2" Flat Washer (4) 1/2-13 Nylock Nut	Airfoil Hardware (12) 5/16-18 x 2" GR 8 Bolt (24) 5/16" Flat Washer (12) 5/16-18 Nylock Nut	Winglet Hardware (6) 10-24 x 1/2" Bolt (6) 10-24 x 3/4" Barrel

### Mounting

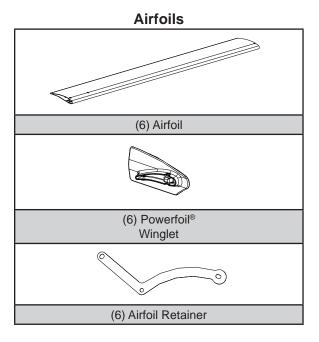


- 1. If your order includes yokes and an extension tube, square washers will also be included in your hardware. Square washers are needed only if you are mounting the fan to angle irons. The number of square washers needed depends on the number of angle irons that will be used.
- 2. The fan includes a 50-ft (15.2 m) pre-attached motor cord.
- 3. The safety cable is attached to the extension tube.
- 4. The shackle is included on the hardware boards.

# Parts included (cont.)

Note: Drawings below are not to scale.

# Electrical Wall Controller<sup>1</sup> Fire Relay<sup>2</sup>



- 1. The wall controller includes a 10-ft (3 m) pre-attached AC supply cord with a NEMA 5-20P plug. An Electronic Programming Module (EPM) is installed in the controller.
- 2. The fire relay is required for fans that will be installed in buildings that have a fire sprinkler system. See page 23 for fire relay wiring details.

# **Tools needed**

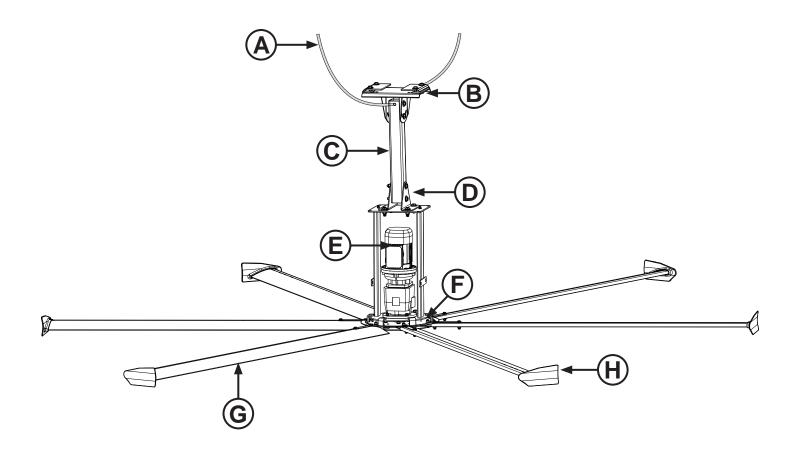
Big Ass Fans recommends gathering the following tools prior to beginning installation.

Mechanical installation
Standard wrench set
Standard socket set and ratchet
Torque wrench capable of 40 ft-lb (54.2 N·m)
Phillips and flat head screwdriver
Standard allen wrench set

Electrical installation
Phillips and flat head screwdriver
1/4" nut driver
5/16" nut driver
Pair of #10 to #14AWG strippers
Pair of medium channel locks
Multimeter

# Fan diagram

- A. Safety Cable. A redundant safety feature that secures the fan to the mounting structure.
- **B. Upper Yoke.** Secures the fan to the mounting structure and allows the fan to adjust its center of gravity. *Note: The upper yoke may differ from the illustration below.*
- C. Extension Tube. Extends the fan from the ceiling.
- **D. Lower Yoke.** Connects the main fan unit to the extension tube.
- E. Motor. See page 2 for technical specifications.
- **F. Hub.** Secures the airfoils to the gearbox.
- G. Airfoil. Provides air movement. The unique, patented design provides effective air movement.
- H. Winglet. Improves the efficiency of the fan.



# Preparing the work site

Before beginning installation, review the mechanical and electrical installation guidelines below.

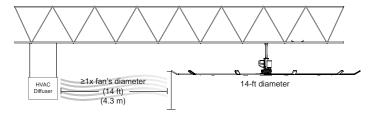
### **Mechanical installation**

- The fan weighs 150 lbs (60 kg). A suitable means for lifting the weight of the fan, such as a scissor lift, and at least two installation personnel will be required.
- Big Ass Fans can only be hung from an I-beam or angle irons. For specific requirements, see the Mechanical Installation section
  in this guide. Do not mount the fan to single purlins, trusses, or bar joists. Consult a structural engineer for installation methods not
  covered in this manual.

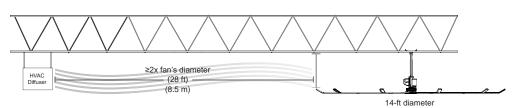


- The mounting structure must be able to withstand the torque forces generated by the fan. The fan generates nearly 120 ft·lb (162.7 N⋅m) of torque during operation.
- Fans mounted on fabricated I-beams, which are common in steel buildings, could cause the beam to flex and the fan to move significantly during operation. If this flexing causes a clearance problem, Big Ass Fans suggests contacting a structural engineer.
- · Adhere to the safety requirements in the table below when selecting the fan location.

Safety requirement	Minimum distances			
Clearance	≥2 ft from all fan parts. The fan installation area must be free of obstructions such as lights, cables, sprinklers, or other building structure. The fan should be at least 5 ft (1.5 m) from the ceiling.			
Blade height	≥10 ft above the floor			
HVAC equipment	≥1x fan diameter if at same level or above diffuser. ≥2x fan diameter if below diffuser. Refer to the illustration below.			
Fan spacing	2.5x fan diameter, center-to-center			
Radiant/IR heaters	See the manufacturer's requirements for the minimum clearance to combustibles.			



If the fan is mounted at the same level or higher than the diffuser, the winglets must be at a distance that is at least 1x the measure of the fan's diameter.



If the fan is mounted below the diffuser, the winglets must be at a distance that is at least 2x the measure of the fan's diameter.

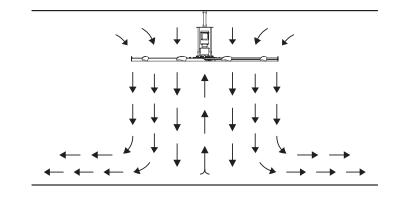
### **Electrical installation**

- To reduce the risk of electric shock, wiring should be performed by a qualified electrician! Incorrect assembly can cause electric shock or damage the motor and the controller!
- The installation of a Big Ass Fan must be in accordance with the National Electrical Code, ANSI/NFPA 70-2011, and all local codes.
- Refer to the Electrical Installation section in this manual for detailed electrical requirements.
- Controller output/motor input leads cannot share a conduit with any other controller's AC supply feed.

# **Understanding airflow patterns**

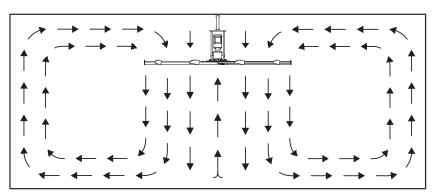
# Airflow in an open area

The airflow moves from the fan toward the floor. Once airflow hits the floor, it moves outward in all directions. The deflection of air off the floor is called a "floor jet."



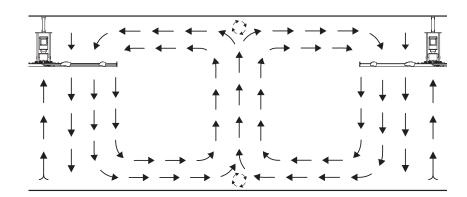
### Airflow in an enclosed area

The floor jet radiates outward until it reaches the walls, which deflect the jet upward. After it hits the ceiling, the upward flow is directed inward to the low pressure area above the fan where it is then pulled down toward the floor. This creates a convection-like air current that gathers momentum. Once this current is established, the fan begins to move air outside of the current, escalating its cooling effects.



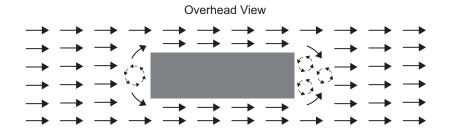
### Airflow with multiple fans

Where there are multiple fans appropriately spaced, the expanding jets of adjacent fans meet to create a pressure zone. The pressure zone acts like a wall, causing each fan to behave like a single enclosed fan. Typically, a single fan's performance will increase when working in conjunction with other fans.



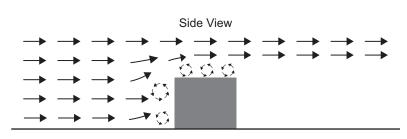
## Airflow with streamlined obstruction

Obstructions on the floor tend to block the horizontally moving air. Thin or streamlined obstructions do not block much airflow, regardless of size. The air tends to flow smoothly around these obstructions, losing little momentum, and leaving only a small stagnant area behind the obstruction.



### Airflow with wide, blunt obstruction

A wide, blunt, or flat-faced obstruction forces the air to change direction, turning upward and outward. There is a stagnant area behind these obstructions that is wider and higher than the obstructions themselves.



# Airflow tips

Below are some techniques that make a dramatic difference in congested areas of your facility. Treat air like water, and scoop, direct, and channel it to where it is needed most.

- Make sure people are not hidden behind structures that would block airflow. This may seem obvious, but work areas are routinely blocked by shelving, crates, and machinery.
- Position large obstructions so that their smallest profiles are perpendicular to the direction of air movement. For example, a sheet metal press brake might have five times the frontal area if it is facing the airflow rather than if it is turned sideways.
- · Wherever possible, position welding curtains, partitions, sheet materials, etc., to scoop air into the work area rather than deflect it.
- Take advantage of the air moving near the floor by creating ground level openings in your work area. It is better to have a work area blocked by materials stacked to the ceiling with an opening below than to have low stacks 3 ft (0.9 m) to 6 ft (1.8 m) high sitting on the floor.

# **Mounting Structure: Bar Joists**

Big Ass Fans can only be hung from an I-beam or bar joists. See page 15 for I-beam mounting instructions (optional). Consult a structural engineer for installation methods not covered in this manual.

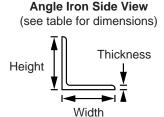
- MARNING: The fan should not be installed unless the structure on which the fan is to be mounted is of sound construction, undamaged, and capable of supporting the loads of the fan and its method of mounting. A structural engineer should verify that the structure is adequate prior to fan installation. Verifying the stability of the mounting structure is the sole responsibility of the customer and/or end user, and Big Ass Fans hereby expressly disclaims any liability arising therefrom, or arising from the use of any materials or hardware other than those supplied by Big Ass Fans or otherwise specified in these installation instructions.
- MARNING: Never use beam clips when mounting fans to angle irons! Beam clips are intended for I-beam installations.
- ⚠ CAUTION: Do not install the fan from a single purlin, truss, or bar joist.
- ⚠ CAUTION: Unsupported angle iron spans should not exceed 12 ft (3.7 m).
- ⚠ CAUTION: The angle irons must be fastened to the roof structure at each end.

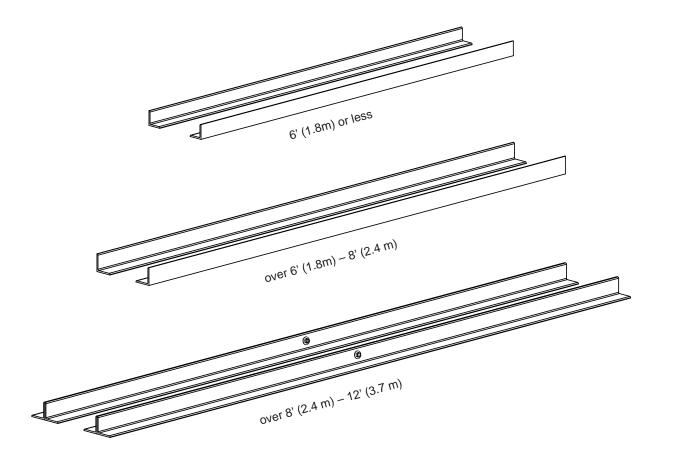
# 1. Select proper angle irons

Follow the table below when selecting angle irons for fan installation. *Note: Angle irons and angle iron hardware are not included with the fan.* 

	Angle iron span (between mounting points)	Minimum angle iron dimensions $(W \times H \times T)$	Number of angle irons needed
	6 ft (1.8 m) or less	2.5" (6.4 cm) x 2.5" (6.4 cm) x 0.25" (0.6 cm)	2
	6 ft (1.8 m) to 8 ft (2.4 m)	3" (7.6 cm) x 3" (7.6 cm) x 0.25" (0.6 cm)	2
Ī	8 ft (2.4 m) to 12 ft (3.7 m)	3" (7.6 cm) x 3" (7.6 cm) x 0.25" (0.6 cm)	4*

\*Two pairs of angle irons. Pairs should be placed back to back and fastened in center (see step 3).





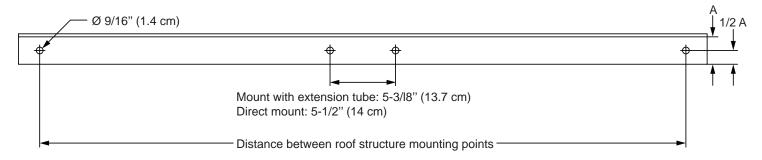
# Mounting Structure: Bar Joists (cont.)

# 2. Pre-drill angle irons

Before drilling the angle irons, confirm that you have the appropriate mount to accommodate the roof pitch of your mounting structure.

Drill two Ø9/16" (1.4 cm) holes exactly 5-3/8" (13.7 cm) apart in the centers of two angle irons.

Measure the distance between the mounting points of the roof structure that the angle irons will span. Measure the same distance on the angle irons and drill Ø9/16" (1.4 cm) holes through each end of the angle irons. Drill holes in two angle irons if the span is 8 ft (2.4 m) or less. Drill holes in 4 angle irons if span is greater than 8 ft (2.4 m).



# 3. Fasten angle irons together (if span is longer than 8 ft)

If the angle iron span is 8 ft (2.4 m) or less, skip step 3 and proceed to step 4a.

If the angle iron span is longer than 8 ft (2.4 m), it is necessary to use double angle irons.

Locate the center of the angle iron length. Drill  $\emptyset$ 9/16" (1.4 cm) hole through the center of the vertical wall of the angle iron. Drill a total of four angle irons.

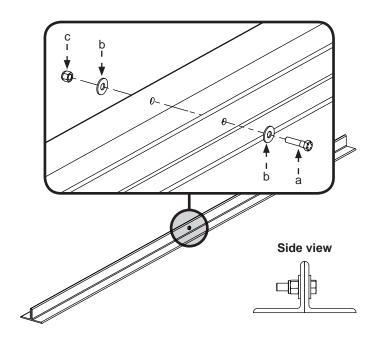
Place two drilled angle irons back to back. Fasten the angle irons together with customer-supplied Ø1/2-13 Grade 8 hardware and tighten the bolts to 40 ft-lb (54.2 N-m) using a torque wrench and 3/4" socket.

Repeat this step for the remaining two angle irons.

Proceed to step 4b.

## **Grade 8 Hardware (Customer-Supplied):**

- a. (2) 1/2-13 Bolt
- b. (4) 1/2" Washers
- c. (2) 1/2-13 Nylock Nut



**Square Washer** 

3"

# 4a. Fasten single angle irons to roof structure mounting points

### If the angle iron span is greater than 8 ft (2.4 m) and requires double angle irons, proceed to step 4b.

Fasten the angle irons to the roof structure mounting points at each end with customer-supplied Grade 8 hardware as shown. If you are mounting the fan directly to the angle irons, do not tighten the hardware until the main fan unit has been mounted to the angle irons (step 5a). If your fan installation includes yokes and an extension tube, do not tighten the hardware until the upper yoke has been mounted to the angle irons (step 5b). Big Ass Fans recommends orienting the angle irons so that the horizontal legs are facing each other. Refer to the illustration below.

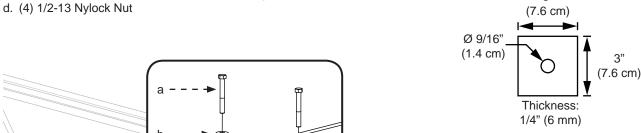
### Proceed to step 5.

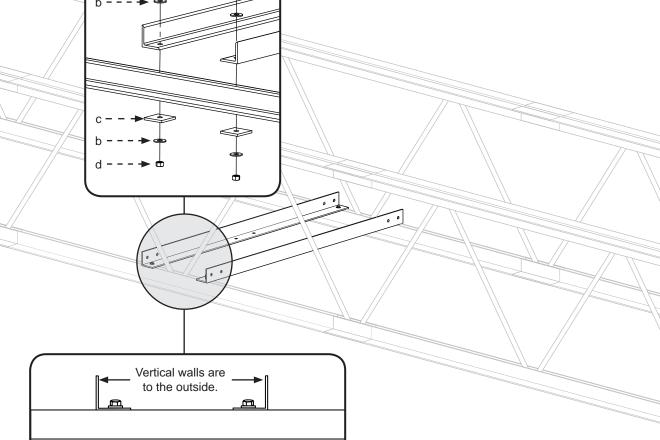
### **Grade 8 Hardware (Customer-Supplied):**

a. (4) 1/2-13 Bolt

b. (8) 1/2" Washer

c. (4) 3" Square Washer (BAF-Supplied; see diagram)





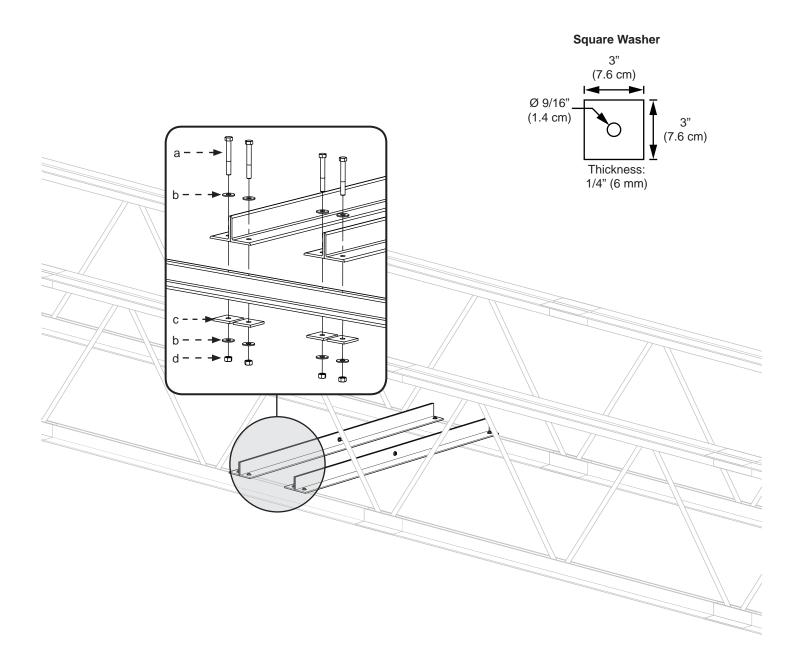
Note: Ensure the angle irons are oriented as shown.

# 4b. Fasten double angle irons to roof structure mounting points

Fasten the angle irons to the roof structure mounting points at each end with customer-supplied Grade 8 hardware as shown. The angle irons with fan mounting holes should be positioned on the inside, facing each other. If you are mounting the fan directly to the angle irons, do not tighten the hardware until the main fan unit has been mounted to the angle irons (step 5a). If your fan installation includes yokes and an extension tube, do not tighten the hardware until the upper yoke has been mounted to the angle irons (step 5b).

## **Grade 8 Hardware (Customer-Supplied):**

- a. (8) 1/2-13 Bolt
- b. (16) 1/2" Washer
- c. (8) 3" Square Washer (BAF-Supplied; see diagram)
- d. (8) 1/2-13 Nylock Nut



# 5a. Direct mount main fan unit (to angle irons)

# If your fan installation includes yokes and an extension tube, skip this step and proceed to step 5b.

## A CAUTION: The main fan unit is heavy. Use caution when raising it.

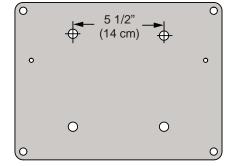
Attach the main fan unit directly to the angle irons with the Main Fan Unit Hardware as shown. Consult the diagram below for distances between the angle irons. *Note: The fan can only be directly mounted to angle irons. Do not directly mount the fan to an I-beam.* 

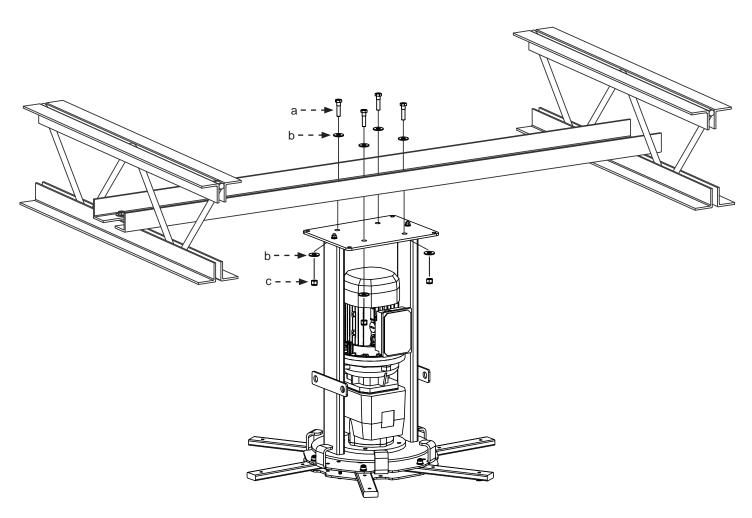
Tighten the bolts to **40 ft-lb (54.2 N-m)** using a torque wrench and 3/4" socket. After attaching the main fan unit to the angle irons, tighten all the bolts securing the angle irons to the roof structure to **40 ft-lb (54.2 N-m)** using a torque wrench and 3/4" socket.

## Proceed to "Secure Safety Cable" (p. 17).

### Main Fan Unit Hardware (BAF-Supplied):

- a. (4) 1/2-13 x 1 3/4" GR 8 Bolt
- b. (8) 1/2" Flat Washer
- c. (4) 1/2-13 Nylock Nut





# Mounting Structure: Bar Joists (cont.)

# 5b. Attach upper yoke (to angle irons)

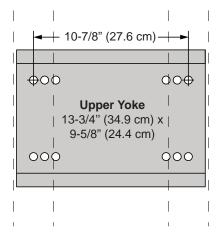
Secure the upper yoke directly to the angle irons with the Upper Yoke Hardware as shown. The angle irons should be aligned with the outermost holes of the upper yoke. Consult the diagrams below for distances between the angle irons.

Tighten the bolts to **40 ft-lb (54.2 N-m)** using a torque wrench and 3/4" socket. After attaching the upper yoke to the angle irons, tighten all the bolts securing the angle irons to the roof structure to **40 ft-lb (54.2 N-m)**.

### Proceed to "Hanging the Fan" (p. 17).

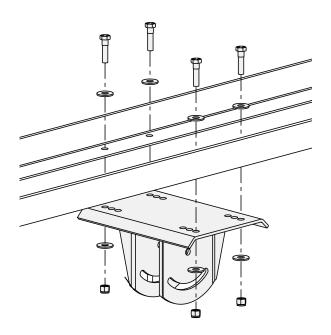
### **Upper Yoke Hardware (BAF-Supplied):**

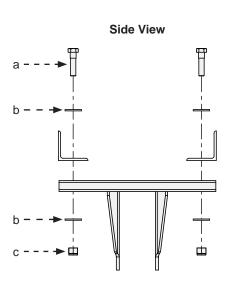
- a. (4) 1/2"-13 x 2" GR 8 Bolt
- b. (8) 1/2" Flat Washer
- c. (4) 1/2-13 Nylock Nut



Note: Dashed lines represent angle irons.

The angle irons should be aligned with the outermost holes on the upper yoke. Do not use beam clips on angle irons!





# **Mounting Structure: I-Beam**

Big Ass Fans can only be hung from an I-beam or bar joists. See page 9 for bar joist mounting instructions. Consult a structural engineer for installation methods not covered in this manual.

MARNING: The fan should not be installed unless the structure on which the fan is to be mounted is of sound construction, undamaged, and capable of supporting the loads of the fan and its method of mounting. A structural engineer should verify that the structure is adequate prior to fan installation. Verifying the stability of the mounting structure is the sole responsibility of the customer and/or end user, and Big Ass Fans hereby expressly disclaims any liability arising therefrom, or arising from the use of any materials or hardware other than those supplied by Big Ass Fans or otherwise specified in these installation instructions.

⚠ CAUTION: It is not recommended to mount a Big Ass Fan to a fabricated I-beam. Do not direct mount the fan to an I-beam.

⚠ CAUTION: The I-beam on which the fan will mount must be part of the existing building structure.

<u>A</u> CAUTION: Install the spacers only if the thickness of the I-beam flange exceeds 3/8" (1 cm). The mounting holes on the spacer are closer to one edge than the other. Make sure this edge of the spacer is facing the I-beam.

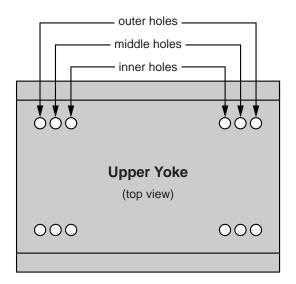
MARNING: Ensure there are no persons below the fan unit during installation!

### 1. Measure I-beam width

Measure the flange width of the I-beam from which the fan will be hung. Select the upper yoke mounting holes that match the flange width of the I-beam.

**Upper Yoke** 13-3/4" (349 mm) x 10" (258 mm)

I-beam flange width	Upper yoke mounting holes		
5" (127 mm) to 6-5/8" (168 mm)	Inner holes		
>6-5/8" (168 mm) to 8-1/4" (210 mm)	Middle holes		
>8-1/4"(210 mm) to 9-7/8"(250 mm)	Outer holes		



# Mounting Structure: I-Beam (cont.)

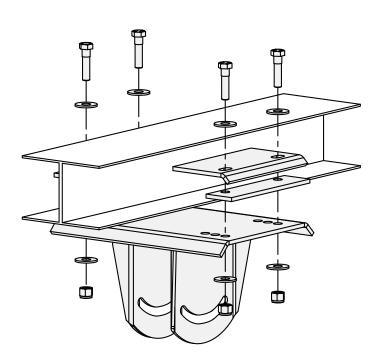
# 2. Attach upper yoke (to I-beam)

Secure the upper yoke to the I-beam with the Upper Yoke Hardware as shown. Tighten the bolts to **40 ft-Ib (54.2 N-m)** using a torque wrench and 3/4" socket.

# **Upper Yoke Hardware (BAF-Supplied):**

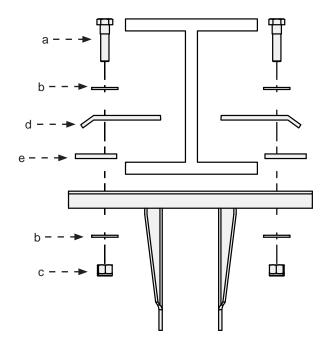
- a. (4) 1/2-13 x 2" GR 8 Bolt
- b. (8) 1/2" Flat Washer
- c. (4) 1/2-13 Nylock Nut
- d. (2) Beam Clip
- e. (2) Spacer

### Proceed to "Hanging the Fan" (p. 17).



Note: Ensure the spacers are oriented as shown.

# Side View



Spacers are only used if the beam flange exceeds 3/8" (1 cm).

# Hanging the Fan

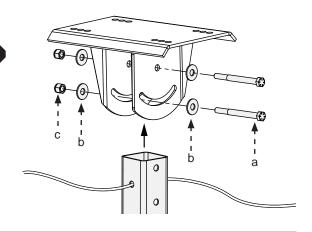
# 1. Attach extension tube (to upper yoke)

If the fan will be directly mounted to angle irons, skip this step and proceed to step 2 below.

Fasten the extension tube to the upper yoke with the Extension Tube Hardware as shown. Ensure the extension tube is hanging plumb to the ground, and then tighten the hardware so that it is snug, but not fully tightened.

### **Extension Tube Hardware (BAF-Supplied):**

- a. (2) 1/2-13 x 4-1/2" GR 8 Bolt
- b. (4) 1/2" Flat Washer
- c. (2) 1/2-13 Nylock Nut



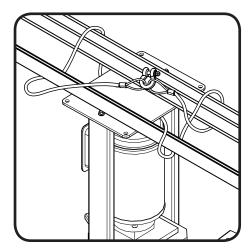
# 2. Secure safety cable

The safety cable is a crucial part of the fan and must be installed correctly. If you have questions, call Customer Service for assistance.

# Angle iron mount (no extension tube)

Route the cable through the motor frame and around the angle irons as shown. Connect the looped ends of the cable with the shackle. The cable must be drawn tightly around the angle irons, leaving as little slack as possible. The shackle should be on the topside of the angle iron if possible. Securely tighten the shackle.

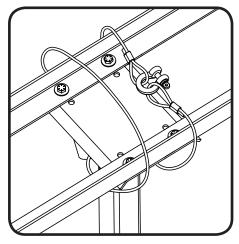
# Proceed to Installing Airfoils on p. 19.



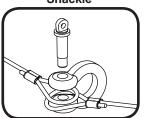
# Angle iron mount (with extension tube)

Secure the safety cable by wrapping it around the angle irons and connecting the looped ends with the shackle as shown. The cable must be drawn tightly around the angle irons, leaving as little slack as possible. The shackle should be on the topside of the angle irons if possible. Securely tighten the shackle.

### Proceed to step 3.



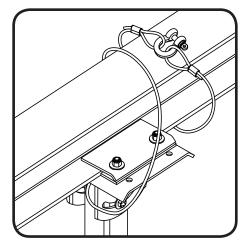
### Shackle



### **I-Beam mount**

Secure the safety cable by wrapping it around the I-beam and connecting the looped ends with the shackle as shown. The cable must be drawn tightly around the I-beam, leaving as little slack as possible. If possible, the shackle should be on the topside of the I-beam. Securely tighten the shackle.

# Proceed to step 3.



# Hanging the Fan (cont.)

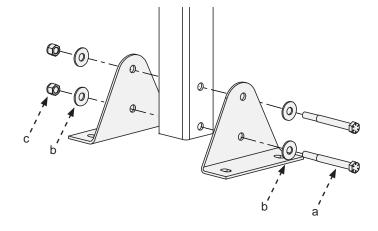
# 3. Attach lower yoke (to extension tube)

Attach the lower yoke to the bottom of the extension tube with the Lower Yoke Hardware as shown.

Tighten the hardware so that it is snug, but not fully tightened.

### Lower Yoke Hardware (BAF-Supplied):

- a. (2) 1/2-13 x 4-1/2" GR 8 Bolt
- b. (4) 1/2" Flat Washer
- c. (2) 1/2-13 Nylock Nut



# 4. Attach main fan unit (to lower yoke)

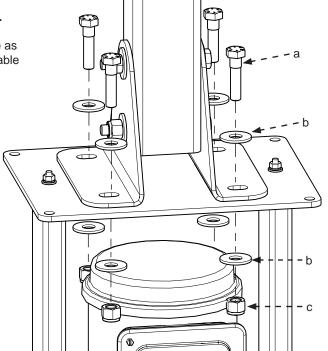
⚠ CAUTION: The main fan unit is heavy. Use caution when raising it.

Attach the main fan unit to the lower yoke with the Main Fan Unit Hardware as shown. *Do not rest the main fan unit on the ground!* Make sure the lower cable is positioned between the lower yoke brackets as shown on the right.

Tighten the bolts to **40 ft-lb (54.2 N-m)** using a torque wrench and 3/4" socket. Do not discard the main fan unit packaging. It should be used if the fan is ever moved or relocated.

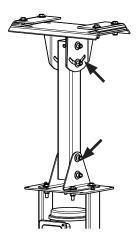
### Main Fan Unit Hardware (BAF-Supplied):

- a. (4) 1/2-13 x 1-3/4" GR 8 Bolt
- b. (8) 1/2" Flat Washer
- c. (4) 1/2-13 Nylock Nut



## 5. Confirm orientation

After securing the main fan unit to the lower yoke, allow the fan to hang so that the extension tube is plumb to the ground. When it is properly positioned, fully tighten the mounting hardware (Lower Yoke Hardware and Extension Tube Hardware) to **40 ft-lb (54.2 N-m)**.



# **Installing Airfoils**

Big Ass Fans recommends completing electrical installation (p. 20) before installing the airfoils.

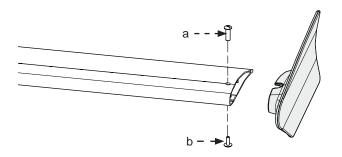
MARNING: Disconnect power to the fan before installing the airfoils.

# 1. Attach winglets to airfoils

Attach the winglets to the airfoils using the Winglet Hardware as shown. Both a Phillips head and flat head screwdriver are required to properly secure the fasteners. Attach winglets to all six airfoils before attaching the airfoils to the fan.

### Winglet Hardware (BAF-Supplied):

- a. (6) 10-24 x 3/4" Barrel
- b. (6) 10-24 x 1/2" Bolt



### 2. Attach airfoils to hub

Slide the airfoils onto the tabs of the fan hub. The airfoils must be attached to the fan hub with the curved sides facing downward.

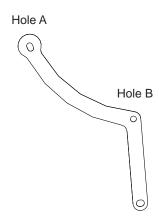
Attach the six airfoil retainers with the Airfoil Hardware. Moving clockwise around the fan hub, position the airfoil retainers end over end as shown. Hole A of the retainer should be positioned over top of Hole B. Do not tighten the bolts until all the airfoil retainers have been attached!

Tighten the bolts along the outer perimeter to **29 ft-lb (39.3 N-m)** using a torque wrench and 1/2" socket. After the outer perimeter bolts are torqued, tighten the bolts along the inner perimeter to **29 ft-lb (39.3 N-m)** using a torque wrench and 1/2" socket.

## Airfoil Hardware (BAF-Supplied):

- a. (12) 5/16-18 x 2" GR 8 Bolt
- b. (24) 5/16" Flat Washer
- c. (12) 5/16-18 Nylock Nut

### Airfoil Retainer



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# **Electrical Installation**





WARNING: To reduce the risk of electric shock, wiring should be performed by a qualified electrician! Incorrect assembly can cause electric shock or damage the motor and the controller! Hazard of electrical shock!

WARNING: The installation of a Big Ass Fan must be in accordance with the requirements specified in this installation manual and with any additional requirements set forth by the National Electric Code (NEC), ANSI/NFPA 70-2011, and all local codes. Code compliance is ultimately YOUR responsibility!

WARNING: The fan controllers contain high voltage capacitors that take time to discharge after removal of mains supply. Before working on the fan controller, ensure isolation of mains supply from line inputs at the fan controller's disconnect if installed. Wait three (3) minutes for capacitors to discharge to safe voltage levels. Failure to do so may result in personal injury or death. Note: Darkened display LEDs are not an indication of safe voltage levels.

CAUTION: It is the sole responsibility of the installer to verify the operating voltage of the fan system prior to installation! It is also mandatory that the installer verify that airfoils, motor hub assemblies, and fan controllers are matched properly at the time of installation, especially if multiple fan systems will be installed.

CAUTION: An incorrectly installed controller can result in component damage or reduction in the fan's life. Wiring or application errors such as under-sizing the controller, incorrect or inadequate AC supply, or excessive ambient temperatures may result in a malfunction of the fan system. Verify correct voltage, phase, and horsepower before beginning installation!

WARNING: Exercise caution and common sense when powering the fan. Do not connect the fan to a damaged or hazardous power source. Do not attempt to resolve electrical malfunctions or failures on your own. Contact Big Ass Fans if you have any questions regarding the electrical installation of this fan.

CAUTION: For use with Big Ass Fans-supplied variable frequency drive only. Not for use with other speed control devices!

CAUTION: The product warranty will not cover equipment damage or failure that is caused by improper installation.

CAUTION: The following information is merely a guide for proper installation. Big Ass Fans cannot assume responsibility for the compliance or the non-compliance to any code, national, local, or otherwise for the proper installation of these fan controllers, fans, or associated equipment. A hazard of personal injury and/or equipment damage exists if codes are ignored during installation.

# Electrical Installation (cont.)

# **Electrical installation overview**

The electrical installation section is intended for a professional electrician. If you are unfamiliar or uncomfortable with installing electrical components, do not attempt to install the fan without an electrician. Serious personal injury or damage to the fan and other equipment could result. This guide is merely a recommendation of proper installation. Adhering to national and local electric codes is your responsibility. It is the sole responsibility of the installer to verify the operating voltage of the fan system prior to installation! It is also mandatory that the installer verify that airfoils, motor assemblies, and fan controllers are matched properly at the time of installation, especially if multiple fan systems will be installed.

The following sections outline how to prepare for the electrical installation, how to properly wire the fan controller, and proper startup procedures.

# **Controller storage**

Store the controller within an ambient temperature range of -40°F to 185°F (-40°C to 85°C) and a relative humidity range of 0 to 95%, non-condensing. Do not expose the controller to a corrosive atmosphere. If the controller has been in storage or disconnected from power for more than one year, apply AC supply power to the controller for a period of two hours prior to operation in order to recondition the internal DC bus capacitors.

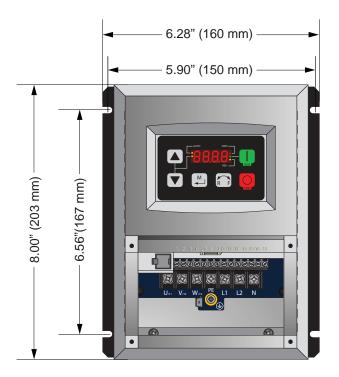
# Power requirements for fan controllers

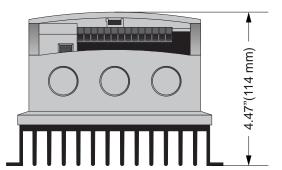
The power requirements for fan controllers are listed in the table on page 2. If multiple controls are connected to one feeder circuit, the circuit required is the sum of the feeder circuit requirements listed on the chart. This type of installation will also require that each fan control be installed downstream from a dedicated over-current protection device.

# Mounting the wall controller

Mount the controller to a wall using a #8-#10 screw. Adhere to the following guidelines when selecting the controller location:

- Install the controller on a flat surface that is readily accessible, free from vibration, and where there is adequate distance from foreign objects or moving equipment.
- Do not mount any controller adjacent to or above a heat source or heat-producing equipment.
- The ambient temperature must be between 14° F (-10° C) and 122° F (50° C).
- Do not expose the controller to a corrosive atmosphere, moisture, or direct sunlight.
- · When mounting the controller, keep in mind that the fan should be visible from the controller.
- A minimum distance of 6" (15.2 cm) should be maintained between fan controllers.





# Electrical Installation (cont.)

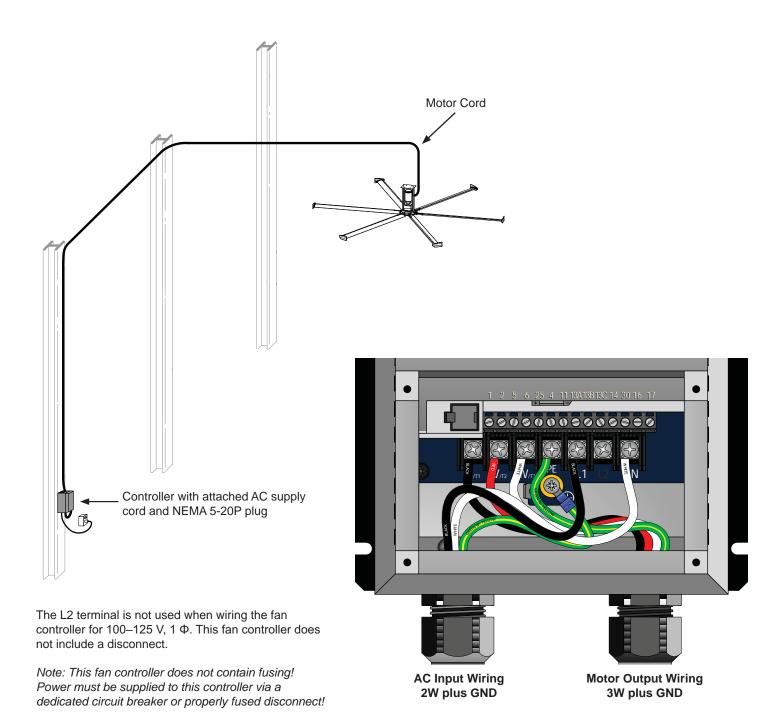
# Wiring: 100-125V single-phase fan controllers

MARNING: Wait three minutes after disconnecting before servicing!

WARNING: Improper installation can cause electric shock or damage to the motor and controller. A qualified electrician should perform the installation.

The diagram below shows wiring for a 100–125V 1Φ, 50/60Hz fan controller. See page 21 for detailed power requirements.

The fan includes a 50-ft (15.2 m) pre-attached motor cord and a 10-ft (3 m) pre-attached controller AC supply cord with a NEMA 5-20P plug.



# Wiring: ESFR (Early Suppression Fast Response)

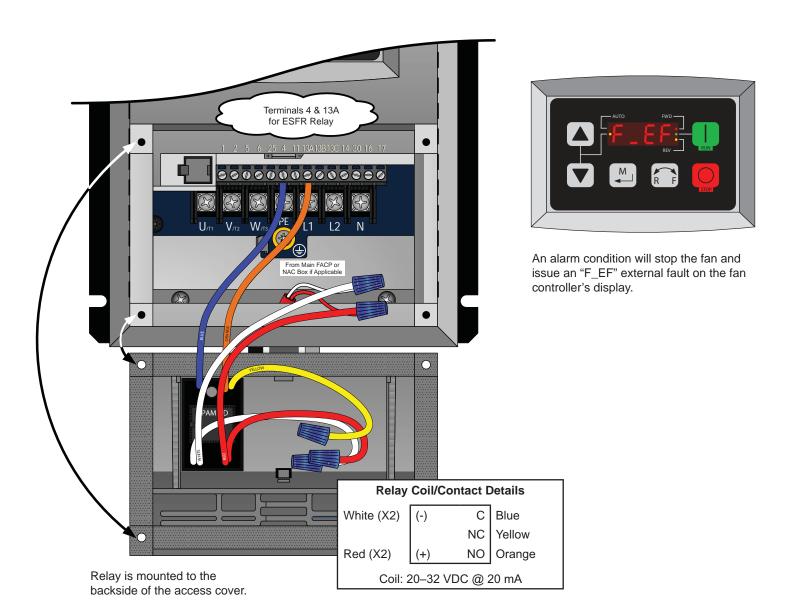
WARNING: Improper installation can cause electric shock or damage to the motor and controller. A qualified electrician should perform the installation.

ATTENTION: If installing the fan in the United States, the fan must be installed per the following National Fire Protection Association (NFPA) guidelines:

- The fan must be centered approximately between four adjacent sprinklers.
- . The vertical distance from the fan to the sprinkler deflector must be at least 3 ft (91.4 cm).
- The fan must be interlocked to shut down immediately upon receiving a waterflow signal from the alarm system.

The fire relay included with the fan is needed only if the fan will be installed in a building that has a fire sprinkler system. The fire relay integrates the fan with the sprinkler system and shuts down the fan upon receiving an alarm signal from the system. If the building in which the fan will be installed has a sprinkler system, you must install the relay according to the instructions below.

A contact closure across the digital input terminals 4 and 13A will result in fan shutdown. The included relay uses a Normally Open (N.O.) contact as shown below. The relay coil must be energized by the FACP for fan shutdown. Optionally, the normally closed (N.C.) relay contact can be used. The relay coil must remain energized by the FACP for fan operation. This would be considered a fail safe or fail open wiring arrangement. Two additional relay coil leads are provided to facilitate supervision pass-through where required.



# Electrical Installation (cont.)

# Operating the fan controller

MARNING: The following startup procedures apply to standard model controllers. Procedures may vary depending on installation options and system automation. The installer should verify proper wiring, terminations, and proper voltage supply before proceeding. High voltage gloves and arc flash protection are recommended.



**Drive Idle/Stopped Screen** 









# Adjusting fan speed The Arrow buttons control

Starting and stopping the fan

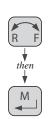
the fan, press the red STOP button.

The Arrow buttons control speed adjustment. **To adjust fan speed**, press the Up or Down Arrow button. Single presses will increase or decrease the speed in 1-2% increments. Pressing and holding the Up or Down Arrow button will slowly and continuously adjust fan speed until the button is released.

The RUN and STOP buttons control the fan start and stop functions. **To start the fan,** press the green RUN button. **To stop** 

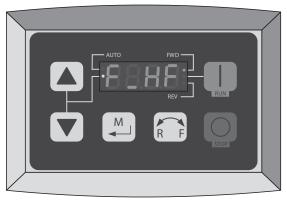


Fan Speed Percentage Display (73.5% Running FWD)



# Reversing direction of fan rotation

The direction of fan rotation can be reversed when the fan is stopped or running. To reverse the direction of rotation, press the Direction button, and then press the Memory/Enter button (as shown on the left). The associated Direction indicator will flash, indicating the pending change.



Typical Fault Message Display (Incoming Line Over-Voltage Shown)

# **Operating the Fan**

Big Ass Fans are the highest quality, most meticulously engineered HVLS fans on the planet, moving a lot of air with their size, not speed. Moving at a low speed means less energy used for operation, translating into more energy savings year-round. Follow the procedures below to ensure the most efficient operation of your Big Ass Fan.

### To ensure proper fan rotation:

- 1. Turn on the fan.
- 2. Verify that the fan is rotating in the counterclockwise direction (when viewed from below).
- 3. If the fan is not rotating counterclockwise, reverse the direction of rotation. See the previous page for instructions on changing the direction of rotation.

# **Heating season**

Big Ass Fan 4900 fans return heat from the ceiling to floor level more efficiently than small ceiling fans. For maximum energy savings, the fan should be operated continuously during the heating season and should not be operated in reverse (clockwise). Big Ass Fans are designed to operate efficiently at very low speeds, so turning the fan very slowly in the forward direction (counterclockwise) will provide enough air movement to circulate the hot air at the ceiling down to the floor without causing drafts.

Adjust the fan speed to the appropriate starting fan speed listed in the table below.

Floor-to-ceiling height (ft)	Starting fan speed	Display %
<40	15 Hz	20–30%
≥40	20 Hz	30–40%

Stand directly below the tips of the airfoils with hand outstretched. If you feel a draft, slightly decrease the fan speed (0.5). Repeat until the draft is no longer noticeable.

# Cooling season

The cooling effect created by the breeze from Big Ass Fan 4900 fans keeps occupants comfortable with the thermostat at a higher setting. During the cooling season, every degree higher that the thermostat is reset reduces the energy consumed by the air conditioner by 1.5–2%. To minimize energy usage during the cooling season, operate the fan only when building occupants are present.

Adjust the fan speed to the appropriate starting fan speed listed in the table below.

Floor-to-ceiling height (ft)	Starting fan speed	Display %		
<40	25 Hz	40–50%		
≥40	40 Hz	60–70%		

Increase the speed of the fan until desired air speed or maximum fan speed is reached. In air conditioned facilities, increase the thermostat setting by 2 to 7°F to save energy.

# 26

# **Preventive Maintenance**

MARNING: Before servicing or cleaning unit, switch power off at service panel and lock the service disconnecting means to prevent power from being switched on accidentally. When the service disconnecting means cannot be locked, securely fasten a prominent warning device to the service panel, such as a tag.

MARNING: When service or replacement of a component in the fan requires the removal or disconnection of a safety device, the safety device is to be reinstalled or remounted as previously installed.

Please take a few moments each year to perform the following preventive maintenance inspection on your fan to ensure its safe and efficient operation. Before contacting Customer Service, try mending the issue using the troubleshooting procedures on page 29. If you have any questions, contact Customer Service. *Note: Actual installation setup may differ from picture.* 

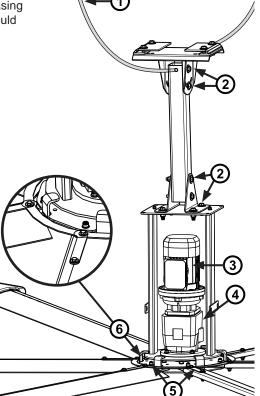
### **Annual preventive maintenance**

Perform the following maintenance procedures each year using the Annual Maintenance Checklist on the following page.

- 1. Check for the presence of the safety cable and shackle. The cable should be wrapped around the angle irons/I-beam leaving as little slack as possible. The shackle should be securely tightened and located on the topside of the angle irons/I-beam.
- 2. Ensure all mounting bolts are present and torqued to 40 ft·lb (54.2 N·m). There are four (4) bolts for direct mount installations and 12 bolts for installations with an extension tube.
- 3. Inspect motor terminations inside the junction box and tighten if necessary.
- 4. Check the gear reducer for oil leakage. If leakage is present, contact Customer Service.
- 5. Ensure all 12 bolts securing the airfoils to the fan are present and torqued to 29 ft-lb (39.3 N·m).
- 6. Ensure the airfoils are secured to one another by airfoil retainers.
- 7. Ensure the bolts securing the winglets to the airfoils are securely tightened.
- 8. Inspect for signs of corrosion, discoloration, pitting, or flaking of metal.
- 9. Inspect the airfoils and hub for signs of damage or cracks.

# General preventive maintenance

- Check all connections in the fan controller and tighten as needed. Using a vacuum, remove
  all dust and debris from the inside and outside of the controller.
- Verify proper fan rotation. The fan should be turning counterclockwise when viewed from the floor.
- Dust the airfoils, motor, and motor housing. If desired, use a gentle cleaner or degreasing agent to polish the foils. Do not use Clorox® or other chlorine based cleaners! This could result in the release of toxic/fatal fumes.
- Observe the motion of the fan during operation. The fan should not wobble or precess. If any wobble is noticed, ensure the mounting structure is rigid enough to support the fan.
- ⚠ WARNING: Do not operate a fan with missing or damaged components. Please contact Customer Service.





# **Annual Maintenance Checklist**

Fan Model:			Fan Model:			Fan Model:		
Serial #:			Serial #:			Serial #:		
Location:			Location:			Location:		
Date	Initials	]	Date	Initials		Date	Initials	

# **Troubleshooting**

# **General troubleshooting**

For questions about your product or customer service inquiries, please call our toll free number (855-490-3048).

Some issues can be resolved before requesting service. Review the below troubleshooting tips before contacting Customer Service for support.

Symptom	Possible solution(s)
The fan is turning in the wrong direction.	To be effective, the fan should be rotating in the counterclockwise direction when viewed from the floor. If the fan is not rotating in the counterclockwise direction, press the F/R button on the controller.
A popping noise is coming from the fan.	Disconnect the fan from power, and then tighten the airfoil fasteners to 29 ft·lb (39.3 N·m). If the popping still occurs, verify that the airfoils are not contacting each
Airfoil noise comes from airfoils that are not tightened to the specified torque.	other. If they are, contact Big Ass Fans Customer Service.
The fan will not start.	Verify the following:
	<ul> <li>Make sure that all wires are securely connected.</li> <li>Verify that supply power is adequate and functional.</li> </ul>
	If the fan still does not start, contact Customer Service.
The fan controller generates radio frequency noise (RF).	Verify the following:  • Do not run your controller and sensitive equipment on the same power line.
Fan controllers generate RF noise in many	Ensure proper grounding at the motor, controller, and from the controller to the utility.
ways, but this can be prevented using the proper wiring practices outlined in "Electrical Installation" (p. 20).	If the noise is still present, contact Customer Service.
The motor makes noise when fan speed is increased.	Verify motor currents are within limits. See the fan specifications on page 2.
Audible high frequency carrier noise may be an indicator of a stall condition.	
The fan wobbles during operation.	Verify that the mounting structure is rigid enough to support the fan and that the fan is not being exposed to external air forces.

Note: Some motor, gearbox, or drive noise is to be expected and is normal.

# Troubleshooting (cont.)

# Troubleshooting the fan controller

Some controller issues can be resolved before requesting service. Review the below warning and fault messages and diagnostics before contacting Customer Service for support.

# Status and warning messages

Message	Description
εE	EPM Contains Earlier Firmware Version This error will appear when you try to change a VFD parameter and the EPM firmware is older than the VFD's firmware.
	<b>To correct this condition</b> , press the STOP button, and then press the Memory/Enter button. Use the UP/DOWN button to scroll to <b>P199</b> . Press the Memory/Enter button. Use the UP/DOWN button to scroll to a setting of <b>5</b> . Press the Memory/Enter button to save the change. The VFD is now able to read/write the EPM properly.
	Current Limit
<u> </u>	Verify proper motor wiring and HP. Check for short circuits. Increase acceleration time.
338	Decel Override Fan is stopping too fast, causing a DC Buss overvoltage. Drive is backing off the deceleration rate to prevent HP (Over-voltage) fault.
Err	Error Invalid data or invalid command entered.
FCL	Fast Current Limit Overload
	Check for short circuits throughout the load. Increase accel time.
FSt	Flying Restart Attempt after Fault
58	Program Attempt Made in OEM Settings Mode (P199=1)
	Parameter changes are not permitted.
_5F	Reset EPM to OEM Defaults Failure The EPM's OEM dataset is missing or corrupt.
	Fault Lockout Auto restart failure after five unsuccessful restart attempts.
SP	Start Pending The drive has tripped and is waiting to restart.
StoP	Fan Stopped Output frequency is 0 Hz.

# Fault messages

Message	Description
COC	High Temperature fault
r_nr	Check for excessive load or a dirty heatsink. Improve the drive cooling ability.
COL	Assertion Level fault
	Check the assertion level switch relative to P120.
F bF	Personality fault Drive hardware error
• — • •	Cycle power, and then reprogram EPM. If the fault will not clear, replace the drive and EPM.
E SE	Control fault Drive hardware error
• — •	Cycle power, and then reprogram EPM. If the fault will not clear, replace the drive and EPM.

## Troubleshooting (cont.)

## Fault messages (cont.)

Message	Description
	Incompatible EPM fault Drive hardware error
F_cF	Cycle power, and then reprogram EPM. If the fault will not clear, replace the drive and EPM.
	External fault
F_EF	Digital input programmed for this feature has been energized/de-energized depending on programming. P121-P124
F_FI	EPM fault EPM is missing or defective. Replace the EPM.
	Hardware Failure
F_F2	Replace the drive.
to	
FIZ	
	4–20 mA Signal Loss
F_FoL	Check signal source and wiring, i.e., SmartSense365 <sup>™</sup> wiring error.
F SF	OEM Defaults Data Fault The OEM parameters in the EPM module do not match the anticipated defaults according to the VFD. This fault may appear immediately upon VFD power-up.
F_OF	<b>To correct this condition</b> , press the STOP button, and then press the Memory/Enter button. Use the UP/DOWN button to scroll to <b>P199</b> . Press the Memory/Enter button. Use the UP/DOWN button to scroll to a setting of <b>0</b> . Press the Memory/Enter button to save the change. The VFD is now able to read/write the EPM properly.
F HF	High Voltage fault
<u> </u>	Check AC incoming power or increase fan deceleration time.
FLF	Low Voltage fault
<u> </u>	Check AC incoming power
c oc	Output Transistor fault Short circuit, excessive load, excessive cable charging current
F_0F	Verify correct load (motor HP, motor wiring, cable length, cable type).
F_OF!	Motor Short to Ground
F_PF	Motor Thermal OL Check actual motor current against FLA (P108)
F_fF	Flying Restart fault Failed motor speed sync attempt
F_5F	Single Phase fault Incoming AC line phase loss Check supply power.
F_UF	Start fault Start command was present on powerup.
	Cycle start command.

## Troubleshooting (cont.)

#### 179 diagnostics running display options

Review the diagnostics below before contacting Customer Service for support.

Setting	Run screen display
	Fault History
locool	(n.xxx)
P500	N = 1-8
	xxx = Fault code
PS01	Software Version
P502	Drive ID
PS03	Internal Code (x.yz)
PS05	DC Buss Voltage (divided by 1.414 = approximate line input voltage)
P508	RMS Equivalent Motor Voltage at Drive Output Terminals
P507	Motor Load (% of drive output rating)
P508	Actual Motor Current in Amperes
P509	Torque as a Percentage of Motor Rated Torque (vector mode only)
PS10	Drive Output Power in kW
PS!!	Total kWH for Drive Lifetime
PS12	Heatsink Temperature Degrees Celsius
P520	0–10VDC Input Voltage (VDC)
P521	4–20mA Input Current (mA)
2529	Analog Output Level (VDC)
P527	Actual Drive Output Frequency (Hz)
P528	Network Speed Command (Hz)
P540	Total Runtime (hours)
P541	Total Powered-On Time (hours)
	Fault History (n.xxx)
PS50	N = 1-8 $xxx = Fault code$

## **Warranty Policy**

Congratulations on your purchase of a Big Ass Fan! We are delighted that you have chosen our product to improve the quality of your indoor or outdoor environment, and hope you'll have much pleasure using the fan for years to come.

#### Warranty period

Item	Period of coverage	
Hub and airfoils	Lifetime (parts)	
Motor, gearbox, and controller	1 year (parts)	
All other fan components	1 year (parts)	

#### What is covered?

This Warranty covers any defects in materials or workmanship under normal use and maintenance that adversely affect the ability of the fan to operate properly when the product is installed correctly according to Big Ass Fans' written installation instructions by a state qualified or licensed electrical contractor and operated pursuant to these instructions, and when such fans are purchased directly from Big Ass Fan Company, Big Ass Fans' Affiliated Companies in Australia, or a Big Ass Fan Company Authorized Dealer. This Limited Warranty is subject to all provisions, conditions, limitations, and exclusions described within this document.

#### Who is covered?

This Warranty extends to the original purchaser and subsequent owners, but only while the fan remains at the site of the original installation. This Warranty extends through the first installation of the fan and terminates if the fan is moved or reinstalled at a new location.

#### When does the Warranty Period begin?

The Warranty Period commences on the date the product is installed, or 15 days following shipment of the product, whichever date is earlier. To obtain warranty service, the customer will be required to provide documentation verifying the date the product was installed.

## What will Big Ass Fans do?

- 1. During the Warranty Period, Big Ass Fans will, at its option:
  - a. Repair or replace the affected components of any defective product;
  - b. Repair or replace the defective product; or
  - c. Refund the price you paid for the product upon return of the product to Big Ass Fans, shipping and insurance prepaid.

## What are the steps required to obtain Warranty service?

- 1. If the fan is operating, immediately turn off the fan.
- 2. Contact Big Ass Fans' Technical Support Department as soon after the issue is discovered as possible by:
  - a. Calling 855-490-3048 (244-3267); or
  - b. Emailing thd.help@bigasssolutions.com; or
  - c. Completing the Warranty Claim form and the Responsibility Agreement located in the back of the Installation Manual, and mailing the forms to Big Ass Fans Technical Support Department, 2348 Innovation Drive, Lexington, KY 40511, or by faxing them to 859-967-1695.

Technical Support is open from 8:00 a.m. to 5:00 p.m. Eastern Time, Monday–Friday, excluding major holidays. Every effort will be made to respond to all Technical Support requests within 24 hours of receipt.

- 3. Once the Technical Support Representative has received your warranty claim, a case will be processed. In order to process this case, please have the following information available:
  - a. Your name, address, phone number, and installation address;
  - b. Product brand name, serial number, purchase price, and verification of product installation or premises possession date;
  - c. Detailed description of the problem you have experienced.
- 4. If the Technical Support Representative determines that the warranty claim is valid and that a replacement part is required, the Representative will process the claim and the replacement part will be shipped to you. Included in the shipment of the replacement part will be any shipping labels and documents needed to return the original part, including a Return Materials Authorization (RMA) number.

## Warranty Policy (cont.)

## Steps to obtain Warranty service (cont.)

Note: Your receipt of the replacement part constitutes your agreement to return the failed part to Big Ass Fans within 15 days of the receipt of the replacement part delivery. If Big Ass Fans does not receive the original part, you will be invoiced for the retail cost of the replacement part and shipping, and you will be responsible for payment for the replacement part upon receipt of the invoice. Big Ass Fans reserves all rights it retains under law to collect the retail cost of the replacement part and shipping if the original is not returned as specified above.

- 5. Obtaining service may involve contacting a contractor to remove, repair, or replace the fan, or to remove the fan and return it to us. The cost of labor incurred, for factory installed fans, to remove, repair, or reinstall the fans will be covered only during the first 12 months after the warranty becomes effective, and only pursuant to the terms of the definition of "Labor" below.
- 6. If we ask you to ship the fan back to Big Ass Fans for repairs or replacement, we will prepay the shipping and insurance for factory installed fans during the first 12 months after the warranty becomes effective; however, you will have to repackage the fan in such a way that there is no damage to the fan in transit. You will be sent any return shipment documentation necessary to help you return the fan to Big Ass Fans. If we determine that no warrantable failure occurred or defect exists, we may invoice you for these shipping costs.

Please be patient while we arrange for or undertake the necessary warranty service. We will provide you with regular status updates, as well as shipment dates, if appropriate, until your fan is back in service.

#### **Conditions**

- 1. Big Ass Fan Company reserves the right to make the final determination, based on its own evaluation of the fan and all components, as to whether:
  - a. The problem in question is the result of a defect in design, workmanship, or materials, and not a result of error, misuse, or abuse on the part of the customer as set forth under the exclusions detailed below;
  - b. Noise heard during operation is within normal operating levels, in which case this Warranty would be inapplicable. Note: Certain electrical, motor, or other operating noise may be impossible to eliminate due to the fan design and/or site conditions. Dissatisfaction with normal operating noise levels is not covered by this Warranty, and return of any fans for this reason will be subject to Big Ass Fans' Return Policy (see following page).
  - c. Adverse site conditions, (including, but not limited to, excessive dust, heat, humidity, unstable electric service, or any other unknown or unforeseen condition that affects the proper operation of the products) improper application, or improper installation is determined to be the basis for the failure.
  - d. The problem or defect is material and requires action under this warranty; and
  - e. The remedy of repair, replacement, or refund is appropriate.
- 2. If Big Ass Fans determines, in its sole discretion, that the appropriate remedy under the Warranty is a refund, the refund amount will be limited to the price paid by the customer for the product alone, and under no circumstances will it include the cost of labor, shipping, handling, packaging, or any other incidental or consequential costs incurred or anticipated by the customer.
- 3. With respect to replacement or repair rendered, Big Ass Fan Company reserves the right to use replacement parts that are refurbished. Big Ass Fan Company warrants that the parts replaced or repaired, whether or not they have been refurbished or are original equipment, will operate properly and be free from defects in materials and workmanship for a period of 90 days from the date of shipment to the customer, or for the remainder of the original warranty period, whichever is longer.
- 4. A service fee, parts replacement fee, and shipping charges may be imposed if any fan is returned for warranty service that is missing components or that has been modified in any way or when we determine that no warrantable failure occurred or defect exists. Such fees and charges will vary based upon the actual material and labor costs necessary to replace missing or modified parts and to return the fan to its original factory condition.

## Return policy

Returns must be received within 90 days of shipment. The customer will be responsible for return freight charges. A restocking fee of 25% for unopened boxes and 50% for opened boxes applies to all returns.

## What is not covered (exclusions)?

- 1. Units purchased and used outside the USA and its territories, Canada, or Australia.
- 2. Units purchased from any entity other than Big Ass Fan Company, Big Ass Fan Affiliated Companies in Australia, or a Big Ass Fan Company Authorized Dealer.
- 3. Units or components where the serial number or part number sticker has been removed or defaced.

#### Warranty Policy (cont.)

### **Exclusions (cont.)**

- 4. Defects, malfunctions, failure or physical damage caused by unauthorized service/parts and improper installation, adverse site conditions (including, but not limited to, excessive heat, dust or humidity, unstable electric service, or any other unknown or unforeseen condition that affects the proper operation of the products), mishandling, modifications, or damage while in your possession including failure to provide reasonable and necessary maintenance, which shall include, but not be limited to:
  - a. Failure to follow the required installation procedures specified in the Big Ass Fan Company-supplied Installation Manual and in all other documentation supplied with the fans and related equipment;
  - b. Failure to follow all relevant codes and ordinances including, but not limited to, the National Electric Code and state and local building codes;
  - c. Failure to follow electrical engineering industry standards regarding the approved method of installing solid-state electrical equipment having the characteristics of the fan, the fan control, and their related components, even if such standards are not specifically referenced in any instructions or literature supplied by Big Ass Fan Company; and
  - d. Failure to use properly all installation and mounting hardware supplied by Big Ass Fan Company.

ATTENTION: Under no circumstances will the Big Ass Fan Company be responsible for remedial work necessary to correct installation procedures by others that do not conform to those established by the instructions, codes, and standards described under items 4.a through 4.d above.

- e. Any modification or alteration of, or adjustment to the fans, fan control, and/or mounting and installation hardware and/or any disassembly of the major components of the fans and fan controls for any purpose whatsoever, including any attempt to diagnose and/or repair any problem, without prior written authorization from Big Ass Fans' Technical Support Department;
- f. Misuse, abuse, accidents, unreasonable use, or Acts of God;
- g. Incorrect electric current, voltage, or supply;
- h. Failure to use fan controls supplied by Big Ass Fan Company unless:
  - i. Big Ass Fans' Technical Support Department has provided written permission prior to installation; and
  - ii. The fan controls are built, operated, and maintained according to specifications provided to and approved by Big Ass Fans' Technical Support Department.
- i. Failure to perform periodic maintenance as detailed in the Big Ass Fan Company-supplied Installation Manual.
- Consequential or incidental damages sustained by any person, entity, or structure as a result of any breach of these warranties, except where such damages may not be excluded by law.
- 6. Claims made for products that have not been paid for in full.
- 7. Damage caused by premises structural defects, structural movement or settlement, exposure to chemicals, salt water, acid rain or other corrosive elements, excessive humidity, and/or wind.
- 8. Normal changes to the finish caused by ordinary use or damage to non-factory applied finishes.
- 9. Damage or failure caused by subjection of the product to conditions outside its design limitations.
- 10. Defects reported more than 90 days from when they were discovered or should have been discovered.
- 11. With regard to electrical and electronic components provided by Big Ass Fan Company that comprise part of the products, including motors, motor drives, and variable frequency drives, Big Ass Fan Company relies on the determination by the original manufacturer as to whether the failure of such component was the result of a defect. If the manufacturer of such component determines that there was no defect and therefore refuses to cover it under warranty, Big Ass Fan Company likewise will not warranty such item unless Big Ass Fan Company determines that the failure of such electrical or electronic component was the result of a defect of design, workmanship, or material within some other part of the products.

#### **Definitions**

"Operate properly" applies to mechanical, electrical, and structural functions only. No guarantee, unless and except by separate written agreement, is made regarding the dimensions or air movement generated or the appropriateness of the effectiveness of any product for its intended purpose or for the customer's particular application.

### Warranty Policy (cont.)

THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSE, AND OF ALL OTHER OBLIGATIONS AND LIABILITIES ON BIG ASS FAN COMPANY'S PART, AND BIG ASS FAN COMPANY NEITHER ASSUMES NOR AUTHORIZES ANY PERSON TO ASSUME FOR IT ANY OTHER LIABILITY IN CONNECTION WITH THE SALE OF THE PRODUCTS. NO OTHER WARRANTY, EXPRESSED OR IMPLIED, WHETHER OF FITNESS FOR A PARTICULAR PURPOSE OR OF MERCHANTABILITY OR OF ANY OTHER KIND, WHETHER OR NOT SIMILAR IN NATURE TO ANY PREVIOUSLY SPECIFIED, SHALL EXIST WITH RESPECT TO SUCH PRODUCTS, ALL SUCH WARRANTIES BEING HEREBY DISCLAIMED BY BIG ASS FAN COMPANY AND WAIVED BY CUSTOMER. UNDER NO CIRCUMSTANCES SHALL BIG ASS FAN COMPANY BE LIABLE FOR ANY LOSS, DAMAGE, COST OF REPAIR, OR INCIDENTAL OR CONSEQUENTIAL DAMAGES OF ANY KIND IN CONNECTION WITH THE USE, SALE, OR REPAIR OF ANY PRODUCTS PURCHASED FROM BIG ASS FAN COMPANY, UNLESS SUCH DAMAGES CANNOT BE EXCLUDED BY LAW.

Big Ass Fan Company reserves the right to change this warranty at any time without advance notice.

## **Warranty Return Instructions**

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We have received your request for replacement of a part that failed during normal use and which you believe to be covered under warranty. We are shipping this replacement part to you pursuant to your notice that you will be replacing the original part within 10 days.

This replacement part is being shipped to you prior to our receipt of the item that failed, and prior to our evaluation of this part to determine the reasons for its failure and whether it is covered under warranty.

In order to evaluate the cause of the product failure, we need you to return the original part to our offices within 10 working days of receipt of the replacement part. Should the part be covered under warranty, you will not be charged for the replacement item. However, you will be charged for the replacement part plus shipping if (1) the part is not under warranty because the source of failure is outside the scope of the warranty, or (2) the warranty period has expired. If there is no warranty coverage, we will send you a detailed letter of explanation.

We also will charge you for the replacement item plus shipping and handling if you do not return the original item within 10 days of the receipt of the replacement item.

### Instructions for returning the original item

1. Please use the return label that is included in the box containing the replacement part. The return shipment address is:

Big Ass Fan Company ATTN: RMA#\_\_\_\_\_ 800 Winchester Road Lexington, KY 40505

- 2. Use the packaging for the replacement part to return the original part.
- 3. Include the packing list we have provided which includes the RMA#.
- 4. If the part weighs over 50 lbs, you will be provided a prepaid Bill Of Lading. To schedule a freight pick up, please contact Customer Service. We will only charge back the freight costs if the original part is not under warranty, or if you do not return the original component within 10 days of receipt of the replacement.
- 5. If the part weighs 50 lbs or less, please use the provided prepaid UPS Ground shipping label and drop off at your nearest UPS pickup location.

We apologize for the inconvenience, and appreciate your assistance and cooperation.

If you have questions, please contact us at 855-490-3048.

Thank you, Big Ass Fan Company 38

### Warranty Return Instructions (cont.)

## Warranty claim form instructions

- 1. Complete Warranty Claim Form and Responsibility Agreement (see following pages) and fax them to 859-967-1695, Attn: Customer Service. These pages will be faxed back to you for your records. The Warranty Claim Form will include our acknowledgment and a Return Materials Authorization (RMA) number. Note: Do not return any item without first being assigned an RMA# by Big Ass Fans Customer Service.
- 2. No more than 10 days prior to the date you have made arrangements to replace the component part, call Customer Service at 855-490-3048 to arrange for replacement component delivery and original component pickup. At that time, we will fax you a written acknowledgment of your call that includes a reminder of the return instructions. Note: Even if you are not able to replace the component immediately following your initial notice to us, returning the Warranty Claim Form and Responsibility Agreement will effectively stop the warranty clock from running. You can then make the product exchange when you are prepared to do so. However, the warranty period will continue to run until we receive these completed pages back from you, and no warranty will be honored without receipt of these pages within the warranty period. We will not send out any replacement part until you have called to let us know that you have scheduled installation of the replacement. This ensures that the replacement part is not lost or damaged while awaiting installation, and that you are not billed for the replacement because you have waited too long to return the original component (see Responsibility Agreement).
- 3. When you receive the replacement part, you have 10 working days to remove and replace the existing component and return it to us at 800 Winchester Road, Lexington, KY 40505.
  - a. Upon receiving the replacement part, verify that replacement part order is correct. If order is incorrect or damaged, notify Big Ass Fan Company within 24 hours after receiving order.
  - b. Use care unpacking the replacement component, as you will need to use BOTH the packaging from the replacement part AND the packing list and a return address label included inside this packaging to return the original part. If the original packaging and return documents are not used, you will be responsible for any damage incurred in transit as well as any additional costs involved. Note: The RMA# must appear on the outside of the box being returned. Items without an RMA# will not be accepted.
  - c. Use the delivery service or one of the truck lines specified in the acknowledgement for return of the part. We will refuse receipt of any shipment that is returned via an unauthorized carrier. If you prefer, we can make all arrangements for delivery and pickup.
  - d. Fax a copy of the bill of lading or other tracking information to 859-967-1695 when the item has been shipped so that we know to expect delivery of the original part.
- 4. If we do not receive the original part back within 15 working days from the date you receive delivery of the replacement, you will be invoiced for the cost of the replacement part, plus freight, on Net 15 terms (see Responsibility Agreement), and this invoice will be due and payable. If you subsequently return the replacement part to us after payment has been made, we will refund any payment made for the replacement part, unless we subsequently determine that the part is not covered under warranty.



800 Winchester Road Lexington, KY 40505 Phone: 855-490-3048 Fax: (859) 967-1695 www.bigassfans.com

# **Warranty Claim Form**

Name (print):	Signature:
Company:	
Shipping Address:	
City/State/ZIP:	
Phone:	Fax:
Items Returned:	Date of Purchase:
Reason(s) for Returning Item (please provide de noticed, nature of problem, any attempts you made	etail, including length of time after fan had been in operation that problem was e to remedy the problem, etc.):
	st being assigned an RMA# by Big Ass Fan Company Customer Service tside of the box being returned. Items without an RMA# will not be accepted.
Date Replacement Parts	(Please do not request shipment until you are prepared to install.
Should Be Shipped (if known):	
	nent of Receipt of Warranty Return Notification e completed by Big Ass Fan Company)
Acknowledged By:	Date:
RMA#:	
Authorized Truck Line(s)	



800 Winchester Road Lexington, KY 40505 Phone: 855-490-3048 Fax: (859) 967-1695 www.bigassfans.com

## **Responsibility Agreement**

To: Big Ass Fan Company

The undersigned understands and acknowledges receipt of the Warranty Claim Form and Instructions and agrees that Big Ass Fan Company ("Big Ass Fan Company") has the right, upon receipt of returned merchandise, to make final determination as to whether this merchandise should be replaced at no cost under Big Ass Fan Company's stated warranty policy.

The undersigned further agrees that if Big Ass Fan Company determines that this merchandise does not qualify under its stated warranty policy, Big Ass Fan Company can invoice for the replacement merchandise, plus shipping and handling for the original part and all replacements, and such invoice will be paid within 15 days of receipt of the same.

The undersigned agrees to ship to Big Ass Fan Company's location at 800 Winchester Road, Lexington, KY 40505 all of the merchandise replaced by Big Ass Fan Company, including, but not necessarily limited to, defective or failed components, within 10 working days of the receipt of the any replacements.

The undersigned further agrees that if said replaced merchandise has not been shipped to Big Ass Fan Company within 10 working days, Big Ass Fan Company can invoice for the replacement merchandise plus shipping and handling, and the invoice will be paid within 15 days of receipt.

Signed:		
Title:		
For:		
	(Name of Company)	
Data		





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REV. F

