QCA Spas
"A Step Ahead Since 1966"

Venice

(Model 8)

SPECIFICATIONS & EQUIPMENT

- 8-person Non Lounging Spa
- 4 contoured bucket seats, 3 bench seats, and extra large footwell
- 90 therapeutic, variable-flow jets
- Patented Dura-BondTM acrylic 3-layer shell strengthening system
- Built-in filter, chemical feeder, and ozone-ready
- Soft-Touch™ Controls
- Energy Saver™ Systems
- Dura Frame™ Maintenance Free Cabinet
- 14 Jet Turbo Massage
- Cascading waterfall

Dimensions (with cabinet):
87" x 87" x 36" D

Gallons: 550(U.S.)

Pumps: (2) 4.2 HP BT* (2.5 HP CD)** Hi-Flow Pump
(1) 2-Hp Air Blower

Heater: 4.0 Kilowatts

Light: 12 Volt Starburst LED Light (Rainbow of colors)

Ozone: Factory Installed (*optional*)

Voltage: 240-Volt System, uses 50-amp GFCI (*not included*)

Controls: Balboa Digital Electronics with LCD temperature and filtration read-outs. The heat and humidity resistant microprocessor requires no programming.

BT*= Break Torque
CD**= Continuous Duty

Directional Hurricane Spa Jet

State of the art hydrotherapy performance! These jets feature total directional control and adjustable dial for various water flow levels.

Massage Hurricane

A14 jet system that provides superior performance. Pamper yourself with a powerful, multi-level master massage.

Vari Swirl Hurricane Spa Jet

A single, large, adjustable nozzle jet. The jet rotates by using centrifugal force, providing increased water flow and massage.

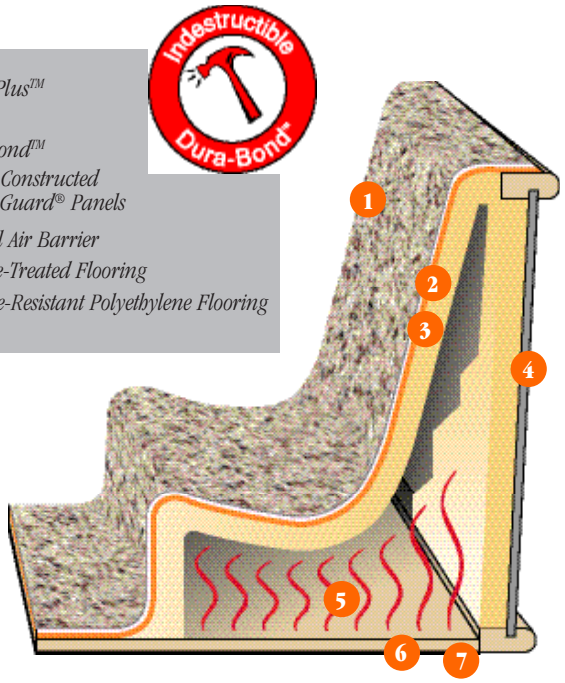
Waterfall

A single, wide waterfall that provides a romantic flow of water to set the mood for a relaxing rendezvous. Fully adjustable.

DURA-BOND™

This four-layer, patented, strengthening process combines the beauty of Acrylic Plus™ with a layer of ABS for shell strength and integrity. Then a double strengthening material is applied. This high density material has all the strengthening properties of fiberglass without the environmental concerns. The process is completed with a thick layer of insulating polyurethane foam.

1. *Acrylic Plus™*
2. *ABS*
3. *Dura-Bond™*
4. *I-Beam Constructed Weather Guard® Panels*
5. *Thermal Air Barrier*
6. *Pressure-Treated Flooring*
7. *Moisture-Resistant Polyethylene Flooring*



ENERGY SAVER SYSTEM™

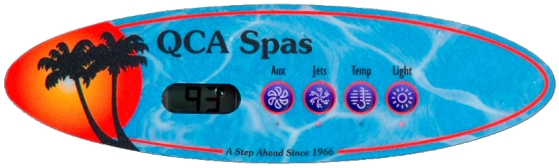
Heat is generated by the spa's power equipment inside the cabinet. This heated air is captured and returned to the spas water. This continually helps maintain the water temperature without running the heater as often. The heat recovery system saves you money by reducing electrical cost.

MAINTENANCE FREE DURA FRAME™ CABINET

Our synthetic cabinets are known for their rich, beautiful appearance and long lasting durability. Fully removable access panels make service a breeze.

SOFT-TOUCH™ CONTROLS

State-of-the-art digital electronic control with LCD temperature and filtration readout. Our controls feature programmable clock and filtration modes. All functions are conveniently located at your fingertips.



QCA LIMITED WARRANTY

One Year Shell*
The shell is warranted against water leakage caused by a defect in material for one year from the original date of purchase.

One Year Surface*
QCA warrants the Acrylic Plus™ surface against blistering, cracking, or delaminating for one year from the original date of purchase.

For complete warranty details, see the warranty performance and coverage page located in the owner's manual.

QCA Spas reserves the right to change models, equipment, jet configuration and styles, color and cabinetry without notice.

One Year Plumbing*
Spa plumbing, fittings, pipe, drains, and fixtures are warranted against leaking due to defects in materials for one year from the original date of purchase.

One Year Equipment*
QCA warrants the spa equipment (heater and spa electrical equipment) against defects in the material for one year from the original date of purchase.

One Year Pump*
QCA warrants the spa pump and pump motor for one year from the origianal date of purchase.